





TUFFSTUFF LOGO T-SHIRT 155

180gsm 100% Cotton

Made for everyday wear

Classic styling for professional look

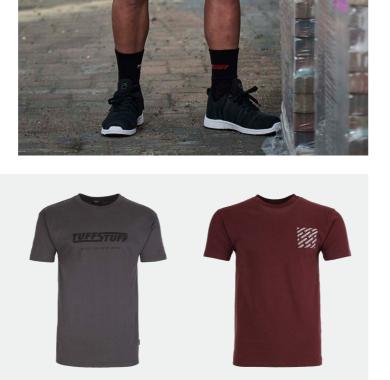
Flexible stretch fabric for ease of movement

Reinforced at the shoulder seam and back of neck

Black | Grey | Olive | Burgundy

S M L XL 2XL





ELITE T-SHIRT 151

170gsm

100% Polyester

Moisture wicking

Lightweight

Breathable

Excellent colour retention

Reflective print to shoulders

Black | Grey | Navy

S M L XL 2XL 3XL





PRO WORK POLO SHIRT 134

240gsm

50% Polyester | 50% Cotton

Easy care fabric

Contrast panels

Taped neckline

Black | Grey | Navy





ELITE POLO SHIRT 131

170gsm

100% Polyester

Quick drying

Lightweight

Breathable

Moisture wicking

Easy care

Excellent colour retention

Black | Grey | Navy

























HENDON HOODIE 177

320gsm

50% Polyester | 50% Cotton

Jersey knit

Lined hood

Front pouch pocket

Taped neck

Reactive dyed

Black | Grey | Navy









PRO WORK HOODIE 187

320gsm

50% Polyester | 50% Cotton

Full zip

Jersey knit

Lined hood

Two side pockets

Taped neck

Reactive dyed

Black | Grey | Navy















TUFFSTUFF LOGO HOODIE 166

320gsm

50% Polyester | 50% Cotton

Jersey knit

Lined hood

Two side pockets

Taped neck

Reactive dyed

Black | Navy







340gsm

83% Polyester | 12% Rayon | 5% Elastane

Quick-drying and moisture wicking compact technical fabric

4 Way stretch

Zipped front pouch pocket

Adjustable hood

TuffStuff branding on chest

Grey





















CAMDEN MID-LAYER 168

215gsm 100% Polyester

Comfortable brushed fleece inner
1/4 Zip, lightweight and versatile
Zipped chest pocket
Natural stretch
TuffStuff branding on the arm

Grey





HALE JACKET 263

380gsm Mechanical stretch pique fabric 100% Polyester

Waterproof TPU membrane to 8000mm Breathable to 2000mvp

Windproof

Zipped side pockets

Adjustable hood

Fleece lining with hexagonal design to aid air circulation

Black | Grey

S M L XL 2XL



















ELITE BODYWARMER 235

220gsm ThermoFort insulation 100% Nylon

Lightweight
Hardwearing rip-stop
Zipped handwarmer pockets

Black





SNAPE JACKET 256

70gsm Nylon rip-stop
320gsm Softhsell outer
220gsm ThermoFort insulation
100% Nylon | 96% Polyester | 4% Elastane

Zipped handwarmer pockets Adjustable cuffs Zipped chest pocket

Black

S M L XL 2XL



















HOWDEN BODYWARMER 279

380T Nylon 280gsm Softshell 130gsm ThermoFort padding

Softshell panelling for increased comfort Zipped chest and side pockets Water resistant

Windproof

Adjustable hood

Black

S M L XL 2XL 3XL





380T Nylon 280gsm Softshell 130gsm ThermoFort padding

Softshell panelling for increased comfort and movement Zipped chest and side pockets

Water resistant

Windproof

Adjustable hood

Black

S M L XL 2XL 3XL



















PRO WORK BODYWARMER 229

100% Polyester
Hardwearing Oxford outer

Reflective trim

Windproof

Zipped chest pocket

Internal pocket

Two side entry pockets

Grey | Navy

S M L XL 2XL 3XL









CLEVELAND JACKET 299

100% Polyester

Hardwearing Oxford outer

Water resistant fabric to 2000mm

Concealed hood

Reflective trim

Windproof

Internal pocket

Fleece lined

Grey | Navy

S M L XL 2XL 3XL











STANTON JACKET 252

240gsm Softshell 95% Polyester | 4% ELastane

Waterproof TPU membrane to 5000mm
Breathable to 2000mvp
Fleece lined
Waterproof

Black





STRATFORD SOFTSHELL JACKET 255

320gsm Softshell 200gsm Thermofort padding 94% Polyester | 6% Spandex

Waterproof TPU membrane to 8000mm Breathable to 1000mvp Waterproof zips Adjustable hood

Black

S M L XL 2XL 3XL



















SUTHERLAND LINED WINDBREAKER 295

100% Nylon

Hardwearing PU coated outer

Waterproof fabric to 3000mm

Breathable to 3000mvp

Taped seams

Zipped side opening

Windproof with fleece lining

Reflective print

Adjustable hood

Kangaroo pocket

Black | Grey | Green













SUTHERLAND UNLINED WINDBREAKER 296

100% Nylon

Hardwearing PU coated outer

Waterproof fabric to 3000mm

Breathable to 3000mm

Taped seams

Lightweight mesh lining

Zipped side opening

Reflective print

Adjustable hood

Kangaroo pocket

Black | Navy





















NEWPORT JACKET 293

100% Nylon Hardwearing PU coated outer

DWR coating

Waterproof fabric to 5000mm

Windproof

Reflective piping

Taped seams

Fleece lined with embroidery access

Zipped side and chest pockets

Concealable hood

Black





PRO WORK SHORT 811

330gsm

65% Polyester | 35% Cotton

Triple stitched

Cargo style

Hammer loop

YKK zip

Black | Navy

 [28"]
 [30"]
 [34"]
 [36"]
 [38"]
 [40"]
 [42"]
 [44"]

Inseam 11"



















PROFLEX SHORT 815

260gsm

63% Polyester | 34% Cotton | 3% Elastane

Full stretched fabric

Slim fit

Triple stitched seams

Tuck away Tuff-Tex reinforced holster pockets

Rule pocket

Hammer loop

YKK zip

Black | Navy

 [28]

 [30]

 [34]

 [36]

 [38]

 [40]

 [42]

 [44]

 [48]

Inseam 11"



HYPERFLEX SHORT 818

235gsm

93% Polyester | 7% Elastane

Four way stretch

Adjustable waistband

Gusset at crotch

Four zip pockets

Black

S | M | L | XL | 2XL | 3XL



















ELITE SHORT 827

235gsm 65% Polyester | 35% Cotton

Lightweight rip-stop fabric
Tuff-Tex trim to main wear areas
Triple stitched seams for added strength
Deep double front poackets
YKK zip

Grey



Inseam 8"









ENDURO SHORT 844

235gsm

65% Polyester | 35% Cotton

Rip - stop fabric

Triple stitched crotch

Cargo style

Double stitched inseam

YKK zip

Black | Grey | Navy | Sand



Inseam 10"











PROFLEX TROUSER 715

260gsm

65% Polyester | 34% Cotton | 3% Elastane

Full stretch fabric

Slim fit

Triple stitched seams

Tuck away Tuff-Tex reinforced holster pockets

Top loading Tuff-Tex 2.0 knee pad pockets

YKK zip

Black | Grey | Navy

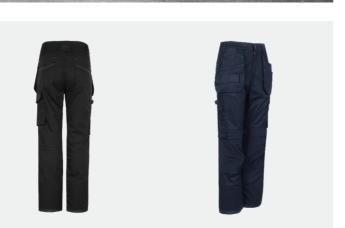


Leg Lengths

Regular 30" | Long 32.5" | Extra Long 35"

* Extra Long 30"- 40" only





X-MOTION TROUSER 725

250gsm

65% Polyester | 35% Cotton

X-Motion polyamide stretch panels for superior comfort and flexibility

Abrasion resistant Tuff-Tex trim to main wear areas

Triple stitched seams

Knee pad pockets

Easy access holster pockets

YKK zip

Grey



Leg Lengths

Regular 30" | Long 32.5"





PRO WORK TROUSER 711

330gsm 65% Polyester | 35% Cotton

Triple stitched Holster pockets Knee pad pockets YKK zip

Black | Grey | Navy | Stone



Leg Lengths Regular 30" | Long 32.5" | Extra Long 35"

* Extra Long 30"- 40" black only





ELITE TROUSER 727

220gsm Rip-stop fabric 65% Polyester | 35% Cotton

Tuff-Tex trim to main wear areas

Adjustable waistband

Triple stitched

Multi-pocketed

Knee pad pockets

Reflective rear trim

YKK zip

Black



Leg Lengths

Regular 30" | Long 32.5"





EXCEL WORK TROUSER 710

330gsm

65% Polyester | 35% Cotton

Two tone

Triple stitched

Holster pockets

Knee pad pockets

Tuff-Tex trim

YKK zip

Grey | Stone



Leg Lengths

Regular 30" | Long 32.5"





EXTREME WORK TROUSER 700

320gsm Canvas

65% Polyester | 35% Cotton

Triple stitched

Detachable holster pockets

Knee pad pockets

Cordura trim

YKK zip

Black | Navy



Leg Lengths

Regular 30" | Long 32.5"





HYPERFLEX TROUSER 718

260gsm

93% Polyester | 7% Elastane

Four way stretch

Slim fit

Tuff-Tex 2.0 reinforced knee protection

Adjustable waistband

Gusset at crotch

Black







320gsm

50% Polyester | 50% Cotton

Knee pad pockets

Hammer loop

Drawcord waistband

Back zip pocket

Black | Grey | Navy

S M L XL 2XL



















KNEE PADS 779

E20 High elastic EVA 100% Ethylene-vinyl acetate

Twenty piece segmented design Increased comfort and flexibility

Black

ONE SIZE



PROFLEX BELT 775

70% Polyester | 30% Elastane

Quick and easy lock system

Heavy duty

Firm and tough webbing for extra durability

Universal fit

Black

ONE SIZE



EXTREME WORK SOCK 606

34% Cotton | 32% Coolmax | 29% Polyester 3% Viscose | 2% Lycra

Coolmax multi-fibre technology In turned comfort welt Reinforced heel and toe Arch support

Black

6-11 UK



ELITE LOW CUT SOCK 607

46% Nylon | 29% Coolmax | 23% Cotton | 2% Elastane

Coolmax multi-fibre technology In turned comfort welt Reinforced heel and toe Arch support

Black | Grey

6 - 11 UK



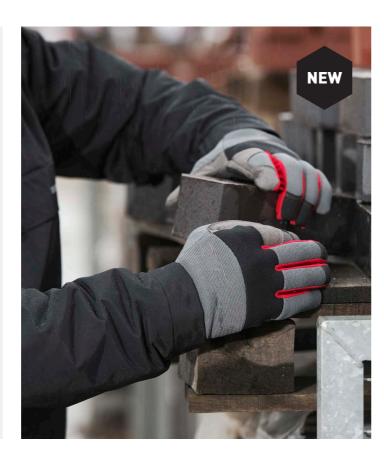
PRO WORK GLOVE 610

Synthetic Leather | Neoprene

Enhanced protection with padded palms and knuckles
Improved comfort and fit with adjustable cuffs
Resistant to abrasion, cuts, punctures and tears
Conforms to (EU) 2016/425

Black





TOUCH SCREEN GLOVE 605

100% Acrylic

Touch screen-compatible tips on the thumb and index finger

Tubular ribbed cuff

Black

ONE SIZE



PRO WORK NECK WARMER 420

100% Polyester

Warm microfleece

Machine washable

Can be used as face covering

Black

ONE SIZE



ELITE BOXER 804

95% Polyester | 5% Elastane

Soft and breathable jersey knit
Brushed elastic waistband
Contoured, supportive front pouch
Full stretch for ultimate comfort
Snug fit

Black | Grey

S M L XL



PRO WORK BEANIE 410

100% Acrylic

Two-tone Chunky Knit

Thinsulate lined

Black

ONE SIZE



TUFFSTUFF PEAKED BEANIE416

100% Acrylic

Soft microfleece lining
Peak and ear flaps
Stretch fit

Black

ONE SIZE



ELITE BOBBLE HAT 415

100% Acrylic

3M Thinsulate

Chunky knit

Lined with microfleece

Orange

ONE SIZE



REFLECTIVE BEANIE 412

100% Acrylic

Thinsulate lined

Reflective banding

Yellow

ONE SIZE



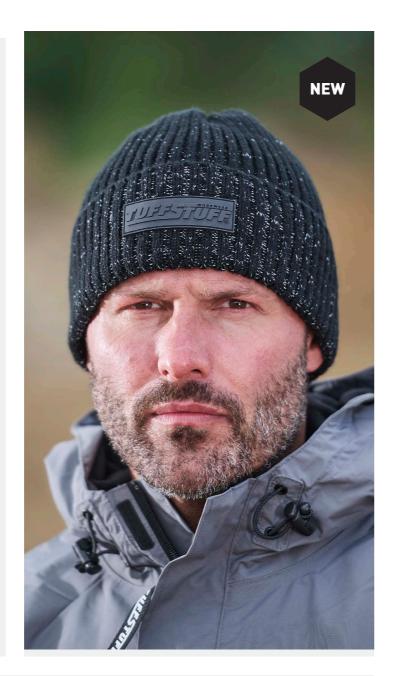
TUFFSTUFF LOGO BEANIE 417

100% Acrylic

Reflective yarn Chunky knit Rubber TuffStuff logo

Black

ONE SIZE



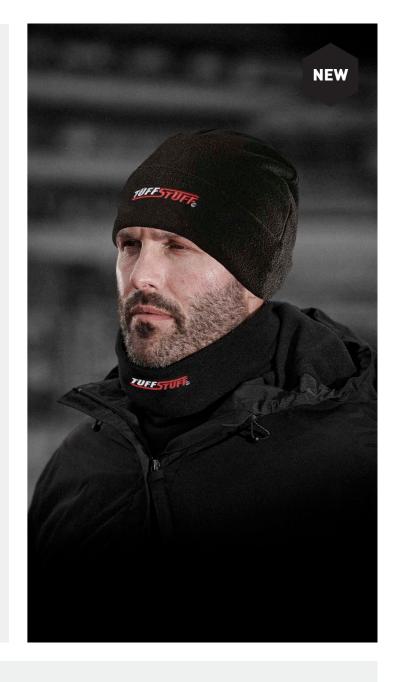
WINTER BUNDLE 425

All 100% Polyester 230gsm Fleece

Embroidered TuffStuff logo Warm lightweight fleece Machine washable

Black

ONE SIZE



















BASEWEAR TOP & BOTTOM 808 | 805

170gsm 60% Easywarm | 30% Polyester | 10% Elastane

Full stretch for ease of movement
Breathable for all day comfort
Moisture wicking and quick drying
Easywarm fibres to retain heat without adding bulk
Lightweight and ideal for layering

* Sold Separately

Black

S M L XL 2XL





65% Polyester | 35% Cotton

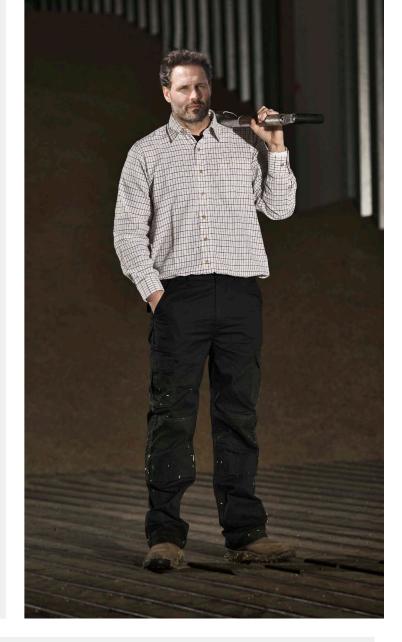
Brushed woven fabric
Pleated back
Twin needle stitched

Single chest pocket

Classic fit

Blue | Green

M L XL 2XL 3XL



















MELTON SHIRT 146

100% Cotton

Breathable
Soft brushed fabric
Single chest pocket
Cutaway collar
Classic fit

Blue

S M L XL 2XL 3XL





HYDE SHIRT 143

100% Cotton

Yarn dyed
Single chest pocket
Brushed finish
Thick, durable and hardwearing

Blue

S M L XL 2XL 3XL











EASTON PULLOVER 238

340gsm Sweater fleece 100% Polyester

Hardwearing knitted marl fabric Comfortable fleece inner Zipped handwarmers pockets

Grey | Blue | Green

S M L XL 2XL



WORKFORCE SWEATSHIRT167

280gsm

70% Polyester | 30% Cotton

Comfortable fit

Brushed inner

Elasticated cuff and waistband

Excellent colour retention

Ideal for personalising

Black | Grey | Navy

XS S M L XL 2XL 3XL



















CREW NECK COMBAT JUMPER 120

100% Acrylic

Heavyweight 7 gauge knit Elbow patches Shoulder patches Epaulettes

Black | Navy | Green

S M L XL 2XL 3XL



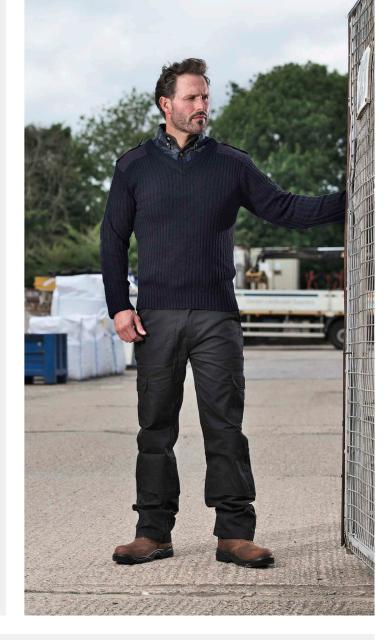
V NECK COMBAT JUMPER 120V

100% Acrylic

Heavyweight 7 gauge knit Elbow patches Shoulder patches Epaulettes

Black | Navy

S M L XL 2XL 3XL







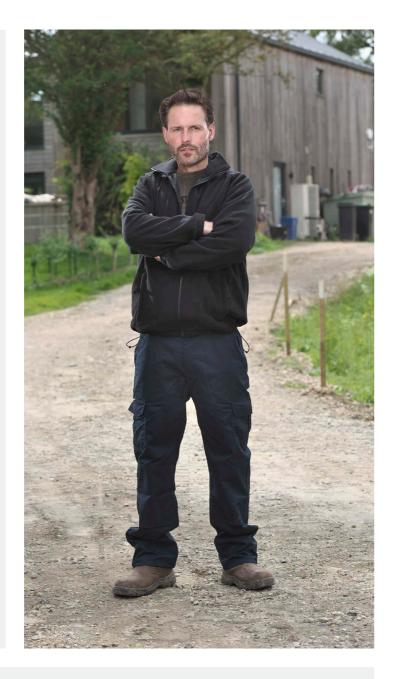
MELROSE JACKET 205

300gsm Fleece 100% Polyester

Anti pill finish
Two zipped side entry pockets
Adjustable hem

Black | Navy

XS S M L XL 2XL 3XL



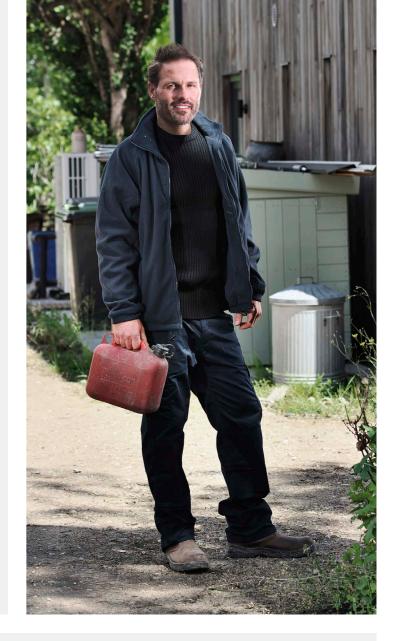
LOMOND JACKET 207

360gsm Fleece 100% Polyester

Anti pill finish
Windproof
Adjustable hem
Microfibre lining
Internal pockets

Navy

S M L XL 2XL



















PORTMAN SHACKET 126

230gsm Microfleece outer 180gsm Lining 100% Polyester

Sherpa fleece lined
Padded sleeves
Full length front zip
Adjustable studded cuff
Two side entry pockets

Blue | Green | Red

S M L XL 2XL 3XL





100% Polyester

Yarn dyed
Sherpa fleece lining
Quilted hood
Two breast pockets
Side pockets

Navy | Green

S M L XL 2XL 3XL



















WROXHAM BODYWARMER 222

160gsm Quilting 65% Polyester | 35% Cotton

Hardwearing outer

Two lower path pockets with velcro closure

Side handwarmer pockets

Zipped chest pocket

Zipped front fastening with studded storm flap

Embroidery access

Black | Navy

S M L XL 2XL 3XL







180gsm Quilting 100% Polyester

Hardwearing outer Zipped chest pocket Two zipped side entry pockets Embroidery access

Black | Grey | Navy

S M L XL 2XL 3XL



















DOWNHAM BODYWARMER 275

100% Polyester

Hardwearing outer
Comfortable fleece lining
Internal pocket
Zipped handwarmer pockets
Fully padded for extra warmth
Inside chest pocket

Black | Navy









HARRIS JACKET 262

240gsm

100% Polyester

Hardwearing outer

Waterproof fabric to 5000mm

Windproof

Fleece lined

Zipped side pockets

Taped seams

Internal pocket

Embroidery access

Black | Navy

S M L XL 2XL 3XL











BRECKLAND BODYWARMER 282

320gsm Softshell 96% Polyester | 4% Elastane

Windproof Breathable

Fleece lined

Zipped chest pocket

Zipped side pockets

Black | Grey | Navy

S M L XL 2XL 3XL



SELKIRK JACKET 204

340gsm

96% Polyester | 4% Elastane

Four way stretch softshell

Waterproof TPU membrane to 5000mm

Windproof

Breathable to 2000mvp

Fleece lined

Zipped chest and side pocket

Adjustable hem and cuffs

Black | Grey | Navy

XS S M L XL 2XL 3XL



















HOLKHAM JACKET 234

340gsm

96% Polyester | 4% Elastane

Four way stretch softshell

Waterproof TPU membrane to 5000mm

Breathable to 2000mvp

Windproof

Fleece lined

Three zipped pockets

Adjustable hem and hood

Black | Navy













WORKFORCE SHORT 816

245gsm

65% Polyester | 35% Cotton

Cargo style

Part elasticated waist

YKK zip

Black | Navy





Inseam 8½"











COMBAT TROUSER 901

245gsm

65% Polyester | 35% Cotton

Multi pocketed

Removable drawcords

YKK zip

Black | Green



Leg Lengths 32.5"



CAMO COMBAT TROUSER 901C

245gsm

65% Polyester | 35% Cotton

Multi pocketed

Removable drawcords

YKK zip

Woodland

 [28]
 [30]
 [34]
 [36]
 [38]
 [40]
 [42]
 [44]

Leg Lengths 32.5"











WORKFORCE TROUSER 916

245gsm 65% Polyester | 35% Cotton

Cargo style Part elasticated waist

Knee pad pockets

Double stitched crotch

YKK zip

Black | Navy



Leg Lengths Short 29" | Regular 31" | Long 33"



RUTLAND JACKET & TROUSER 245 | 945

130gsm 100% Polyester

Hardwearing rip-stop outer Waterproof fabric to 2000mm Breathable to 2000mvp Windproof

Taped seams
Adjustable draw cord at waist
Concealed adjustable hood
Boot access zips in the side seam

* Sold Separately

Black

XS S M L XL 2XL













FLEX LINED JACKET 219

330gsm PU coated fabric 100% Polyester

Waterproof fabric to 10,000mm

Windproof

Welded seams

Detachable hood

Fleece lined

For-Tex fabric

Navy | Green

S M L XL 2XL 3XL



FLEX JACKET & TROUSER 220 | 920

330gsm PU coated fabric

100% Polyester

Waterproof fabric to 10,000mm

Windproof

Welded seams

Hip access slits

Concealed hood

For-Tex fabric

* Sold Separately

Navy | Green

S M L XL 2XL 3XL



















AIRFLEX JACKET & TROUSER 221 | 921

220gsm PU coated fabric 100% Polyester

Waterproof fabric to 6000mm Breathable to 2000mvp

Windproof

Welded seams

For-Tex fabric

Conforms to EN 343 3:2

* Sold Separately

Black | Navy | Green

Black

S M L XL 2XL 3XL

Navy | Green

XS S M L XL 2XL 3XL





AIR REFLEX JACKET & TROUSER 251 | 951

220gsm PU coated fabric 100% Polyester

Waterproof fabric to 6000mm

Breathable to 2000mvp

Windproof

Welded seams

For-Tex fabric

Conforms to EN 343 3:2

Conforms to EN 471 Class: 3 Jacket
Conforms to EN 472 Class: 1 Trouser

* Sold Separately

Yellow

S M L XL 2XL 3XL





AIRFLEX LEGGINGS 941

220gsm PU coated fabric 100% Polyester

Waterproof fabric to 6000mm Breathable to 2000mvp

Windproof

Welded seams

For-Tex fabric

Conforms to EN 343 3:2

Green

S - M | M - L | L - XL









AIRFLEX BIB 'N' BRACE 521

220gsm PU coated fabric 100% Polyester

Waterproof fabric to 6000mm

Breathable to 2000mvp

Windproof

Welded seams

Front pouch pocket

Adjustable straps

For-Tex fabric

Conforms to EN 343 3:2

Navy | Green

XS S M L XL 2XL 3XL











FLEX COVERALL 320

330gsm PU coated fabric 100% Polyester

Waterproof fabric to 10,000mm
Welded seams
For-Tex fabric

Navy | Yellow

S M L XL 2XL 3XL





140gsm Padding 100% Nylon HArdwearing PU coated Oxford outer

Waterproof fabric to 2000mm
High visibility tape and piping
Large front and rear pockets
Zipped underarm ventilation
Adjustable hem and cuff
Taped seams
Storm flap

Green

S M L XL 2XL 3XL



















WORKFORCE COVERALL 318

210gsm

80% Polyester | 20% Cotton

Studded chest pockets

Concealed studs

Back pocket

Single piece elasticated back

Navy | Royal





STUD FRONT COVERALL 344

240gsm

65% Polyester | 35% Cotton

Studded chest pockets

Action back with elastication

Concealed studs

Side pockets with access

Back pockets

Navy | Green





















ZIP FRONT COVERALL 366

245gsm

65% Polyester | 35% Cotton

Zip chest pockets

Action back with elastication

Pen pocket

Covered placket

Side pockets with access

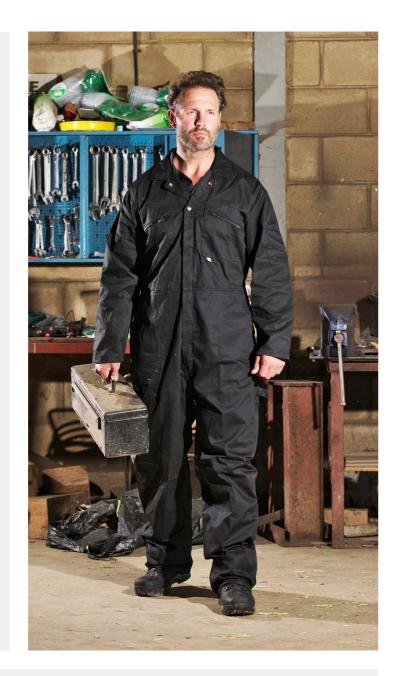
Black | Royal | Red | Navy | Green

Black | Royal | Red

 34"
 36"
 38"
 40"
 42"
 44"
 46"
 48"
 50"
 52"
 54"

Navy | Green

 34"
 36"
 38"
 40"
 42"
 44"
 46"
 48"
 50"
 52"
 54"
 56" 58" 60"





QUILTED COVERALL 377

240gsm

65% Polyester | 35% Cotton

Quilted lined

Zip chest pockets

Action back with elastication

Zip front

Covered placket

Side pockets with access

Hammer loop

Rule and pen pockets

Navy

S M L XL 2XL







BIB 'N' BRACE 544

210gsm 65% Polyester | 35% Cotton

Concealed zip pocket

Knee pad pockets

Brush pocket - White only

Navy | White

 32"
 34"
 36"
 38"
 40"
 42"
 44"
 46"
 48"
 50"





WAREHOUSE COAT 444

240gsm

65% Polyester | 35% Cotton

Concealed studs

Vented back

White | Navy

White

XS S M L XL 2XL

Navy

S M L XL 2XL



CHILDS WAREHOUSE COAT 444C

240gsm

65% Polyester | 35% Cotton

Concealed studs

Vented back

White

5-6 7-8 9-10 11-12 13



HI VIS VEST 225

100% Polyester

Velcro closure Reflective tape on body & shoulders Conforms to EN ISO 20471 Class: 2

Yellow | Orange

XS S M L XL 2XL 3XL 4XL











HI VIS MOTORWAY JACKET 210

100% Polyester

Waterproof

Windproof

Two way zip

Embroidery access

Taped seams

Conforms to EN ISO 20471 Class: 3

Conforms to EN 343 3:1

Yellow | Orange

S M L XL 2XL 3XL



HI VIS BOMBER JACKET 265

100% Polyester

Waterproof

Windproof

Quilted lining

Taped seams

Conforms to EN ISO 20471 Class: 3

Conforms to EN 343 3:1

Yellow | Orange

M L XL 2XL 3XL



JUNIOR LOGO HOODIE 199

320gsm

50% Polyester | 50% Cotton

Jersey knit

Lined hood

Front pouch pocket

Taped neck

Reactive dyed

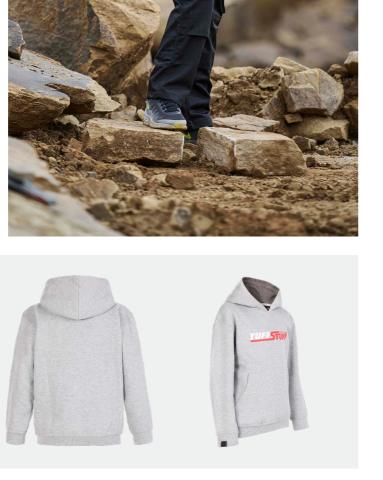
Black | Grey

 3-4
 5-6
 7-8

 9-10
 11-12
 13

TUFFSTUFF





PRO WORK JUNIOR TROUSER 711J

330gsm

65% Polyester | 35% Cotton

Triple stitched

Adjustable waistband

Holster pockets

Knee pad pockets

YKK zip

Black | Grey

 3 - 4
 5 - 6
 7 - 8

 9 - 10
 11 - 12
 13









SPLASHFLEX JACKET AND TROUSER 283 | 983

190gsm PU coated fabric

100% Polyester

Waterproof to 8000mm

Windproof

Tear resistant

Zip front with studded storm flap Jacket Reflective pipping to hood, shoulder Jacket and tape to arms

Elasticated cuff Jacket Elasticated waist and hems Trouser Studded ankle adjustment Trouser

* Sold Separately

Navy | Green

3 - 4 5 - 6 7 - 8 11 - 12 13 9-10



583 109gsm PU coated fabric 100% Polyester Waterproof to 8000mm Windproof Adjustable elastic braces Reflective tape on leg

SPLASHFLEX BIB 'N' BRACE

Chest press stud adjustment for a snug fit Elasticated hem

Navy | Green

3 - 4	5 - 6	7 - 8
9-10	11 - 12	13



















SPLASHAWAY COVERALL 323

80gsm

100% Polyester

Water resistant fabric to 3000mm

Breathable to 2000mm

Windproof

Soft and flexible fabric

Grown on hood

Taped seams

Navy | Red

1-2 2 -3

3 -4

5 - 6

7-8





TEARAWAY JUNIOR COVERALL 333

240gsm Hardwearing fabric 65% Polyester | 35% Cotton

Velcro chest pockets Action back with elastication Covered placket Velcro fastening

Navy | Royal | Red | Woodland

1-2 2 - 3 3 -4 5 - 6 7 - 8 9 - 10 11 - 12 13 14

 20"
 22"

 24"
 26"

 28"
 30"

 32"
 34"

 36"











THINSULATE KNITTED HAT 401

40gsm

100% Acrylic

Deep fold up hem

Warm and comfortable

Piratical

Black | Navy | Green

ONE SIZE



FLEECE NECK WARMER/HAT 418

100% Polyester

Brushed fabric

Adjustable

Multifunctional

Black

ONE SIZE



THERMAL LONG SLEEVE VEST SHORT SLEEVE VEST AND LONG JOHNS 801 | 802 | 803

180gsm

50% Polyester | 50% Cotton

Brushed fabric

Lightweight material

Soft and warm

* Sold Separately

Denim | White

S M L XL 2XL







THINSULATE FLEECE GLOVE 601

40gsm Thinsulate lined 100% Polyester

Velcro adjustment
Warm and comfortable

Black

ONE SIZE



THINSULATE FINGERLESS GLOVE 603

40gsm Thinsulate lined

100% Acrylic

Ribbed cuff

Warm

Black

ONE SIZE



THINSULATE KNITTED GLOVE 602

40gsm Thinsulate lined 100% Acrylic

Elasticated cuff Lightweight Warm

Black

ONE SIZE



THINSULATE SHOOTERS MITT 604

40gsm Thinsulate lined

100% Acrylic

Top flap easily converts the fingerless mitt into full mitts Warm

Green

ONE SIZE



ELITE FLYKNIT SAFETY TRAINER FF109

Flyknit

EN ISO 20345 : 2022

S1 SRA

Flexible flyknit upper

Steel toe cap

Lightweight

Breathable

Oil and acid resistant sole

Grey

5 6 7 8 9 10 11 12 13



EVO SAFETY TRAINER FF113

Nylon TTE

EN ISO 20345: 2002

S1P SR

Lightweight nylon mesh upper

Composite toe cap

Composite midesole

Breathable

Oil and acid resistant sole

Black

6 7 8 9 10 11 12







DEBEN SAFETY BOOT FF112

100% Leather

EN ISO 20345 : 2011
S3 SRC WR HRO
Full grain leather WRU
Steel toe cap
Steel anti-scruff toe guard
Waterproof membrane

Black | Brown

Padded collar

6 7 8 9 10 11 12 13



BLYTH SAFETY BOOT FF114

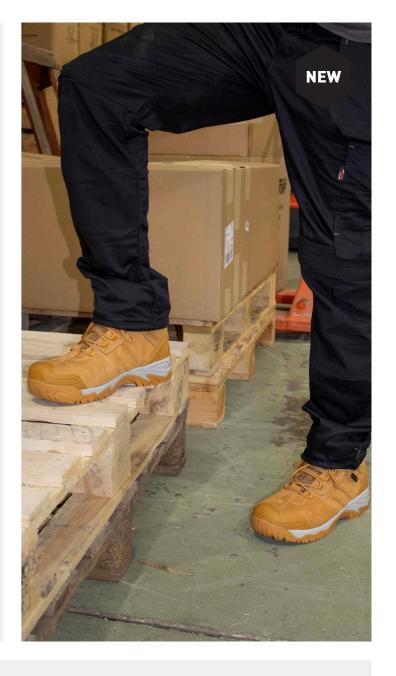
Leather

EN ISO 20345: 2011
S3 SRC WR HRO
Premium full grain cow leather
Steel toe cap
Steel anti penetration midsole
Durable rubber sole
TPU anti-scruff toe guard
Waterproof membrane

Honey

Padded collar

6 7 8 9 10 11 12 13



















REGENT SAFETY DEALER BOOT FF104

100% Leather

EN ISO 20345 : 2022

S1P SRC FO

Full grain crazy horse leather upper

Ankle support system

Steel toe cap

Steel anti penetration midsole

Dual density PU sole

Brown













NELSON SAFETY DEALER BOOT FF103

100% Leather

EN ISO 20345 : 2022

S1P SRC FO

Leather upper

Steel toe cap

Steel anti penetration midsole

Dual density PU sole

Black | Brown

6 7 8 9 10 11 12











KNOX SAFETY BOOT FF100

100% Leather

EN ISO 20345: 2011

S3 SRC

Leather WRU

Steel toe cap

Steel anti penetration midosle

Textured coated scruff cap and heel kicker

Padded collar

Black

6 7 8 9 10 11 12 13



WORKFORCE SAFETY BOOT FF107

100% Leather

EN ISO 20345 : 2022

S1P SRC FO

Steel toe cap

Steel anti penetration midsole

Dual density PU sole

Black

6 7 8 9 10 11 12 13







TOLEDO WATERPROOF SAFETY BOOT FF102

100% Leather

N ISO 20345 : 2022

S3 SRC FO WRU

Leather WRU

Steel toe cap

Steel anti penetration midosle

Padded collar

Dual density PU sole

Black

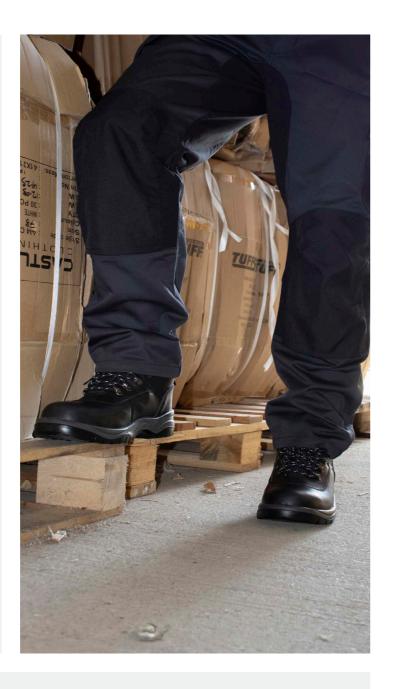














SAFETY BOOT RATING EXPLAINED

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term "S3 safety boots" before. It sounds more complex than it is. Here's a breakdown of the safety boot/shoe rating used in the UK.

SB

TOE PROTECTION

The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.

S3

MIDSOLE PENETRATION RESISTANCE

S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.

S1

ANTISTATIC, OIL-RESISTANT & ENERGY ABSORPTION

On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.

S4

LEAK-PROOF

All the protection offered by S1 but with an entirely moulded polymer/ rubber (e.g. Wellington Boots) making them waterproof and leak-proof.

S2

PREVENTS WATER PENETRATION

S2 has all the same as S1, plus the added protection of preventing water penetration and absorption of the upper.

S5

LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE

All the same features of S4 footwear with the added benefit of midsole penetration resistance.

STANDARDS FOR NON-SLIP SHOES

SRA

(A DILUTED SOAP SOLUTION)

SRB

SRC

TESTED ON CERAMIC TILE WETTED TESTED ON STEEL WITH GLYCEROL WITH SODIUM LAURYL SULPHATE

TESTED UNDER SRA AND SRB CONDITIONS

WHAT IS EN343

EN343 is a European Standard for protective clothing that outlines a minimum level of protection against wet weather.

Items are assessed on two criteria; the first (X) judges its ability to protect against water penetration, while the second (Y) measures breathability in those conditions. They are then rated from one to three in these categories:

(x)	(X) WATER PENETRATION RESISTANCE		BREATHABILITY
1	Minimum level of rain protection		Not classified as breathable under EN343
2	Intermediate rain protection	2	Intermediate level of breathability
3	Highest level of rain protection	3	Highest level of breathability

This rating is included on the CE label inside the garment, where the EN343 mark will be followed by two numbers.

EN343 PRODUCTS

221	941	251
AIRFLEX JACKET	AIRFLEX LEGGINGS	AIR REFLEX JACKET
921	521	951
	<u> </u>	
AIRFLEXTROUSER	AIRFLEX BIB 'N' BRACE	AIR REFLEX TROUSER

WHAT ARE EN ISO 20345:2011 & EN 20345:2022

EN ISO 20345:2011 OVERVIEW

EN ISO 20345:2011 specifies basic and additional (optional) requirements for safety footwear. This standard ensures that footwear offers protection against various workplace hazards.

Key Features

Toe protection against a 200-joule impact.

Standards for slip resistance, anti-static properties, water resistance, and energy absorption in the heel.

Applicable Abbreviations

Basic safety requirements

SB + closed seat region, antistatic, energy absorption in heel

S1P

S1 + penetration resistance

S1 + water penetration and absorption

S2 + cleated outsole

SB + waterproof footwear, antistatic, energy absorption in heel

S4 + penetration resistance, cleated outsole

Antistatic

Energy absorption in heel

Fuel oil resistant outsole

Penetration resistance

WRU Water-resistant upper

EN ISO 20345:2022 OVERVIEW

EN ISO 20345:2022 updates the previous standard to include new requirements and testing methods for improved safety and performance of protective footwear.

Key Features

Enhanced slip resistance requirements. New testing methods for puncture resistance. Updated criteria for ergonomic features.

Applicable Abbreviations

Basic safety requirements

SB + closed seat region, antistatic, energy absorption in heel

S1 + penetration resistance

S1 + water penetration and absorption

S2 + cleated outsole

SB + waterproof footwear, antistatic, energy absorption in heel

S4 + penetration resistance, cleated outsole

Antistatic

Energy absorption in heel

Fuel oil resistant outsole Penetration resistance

WRU Water-resistant upper

Water penetration and absorption

Slip resistance

Scuff cap

Ladder grip



CORDURA® fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA® fabric feature enhanced tear and abrasion resistance, and long-lasting durability.



A PU-coated, tear-resistant fabric combined with durable 100% polyester tricot knit. For-Tex fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.



Thinsulate™ insulation works by trapping air molecules between you and the outside environment. Because the microfibres in 3M Thinsulate™ insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.



A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long-lasting durability. Tuff-Tex is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.



Fabric made with COOLMAX® CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to ontimize performance.



A rugged, tough and flexible reinforcement fabric - incorporating a structured weave with extra high durability, amplified tear and scuff resistance and a water-resistant backing. Tuff-Tex 2.0 is used in the places that require protection and enhanced movement, ensuring you get lasting performance and protection from your garment.

SIZE CHART

The following size charts are a general guide to product sizing when garments are marked, small, medium, large and so on, Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/under other layers. This may vary from manufacturer to manufacturer.

WORKWEAR

GARMENT SIZE	XS	S	М	L	XL	2XL	3XL
CHEST INCHES	32 - 34	36 - 38	40 -42	44 - 46	48 - 50	52 - 54	56 - 58
CHEST CM	81 - 86	92 - 96	102 - 107	112 - 117	122 - 127	132 - 137	142 - 147
WAIST INCHES	26 - 28	30 - 32	34 - 36	38 - 40	42 - 44	46 - 48	50 - 52

HOW TO MEASURE

CHEST Around the chest, just under the arms and across the shoulder blades

WAIST Around the narrowest part of the waist

FOOTWEAR

UK	6	7	8	9	10	11	12	13
EURO	40	41	42	43	44	46	47	48

HOW TO MEASURE

Use the ruler to measure the length of your foot from the longest toe (usually the big toe, but depends on the foot) to the back of your heel

CHILDS WEAR

SIZE	20	22	24	26	28	30	32	34
AGE	1-2	2 - 3	3 - 4	5 -6	7 - 8	9 - 10	11 - 12	13



ALPHABETICAL

PRODUCT	CODE	PAGE		PRODUCT	CODE	PAGE	
AIR REFLEX JACKET	251	70		NEWPORT JACKET	293	21	
AIR REFLEX TROUSER	951	70		ORWELL COVERALL	325	74	
AIRFLEX BIB 'N' BRACE	521	72		PENARTH HOODIE	125	54	
AIRFLEX JACKET	221	69		PORTMAN JACKET	126	53	
AIRFLEX LEGGINGS	941	71		PRO WORK BEANIE	410	39	
AIRFLEX TROUSER	921	69		PRO WORK BODYWARMER	229	15	
BASEWEAR TOP	808	43		PRO WORK GLOVE	610	37	NEW
BASEWEAR BOTTOM	805	43		PRO WORK HOODIE	187	06	
BIB 'N' BRACE	544	79		PRO WORK JUNIOR TROUSER	711J	84	
BLYTH SAFETY BOOT	FF114	96	NEW	PRO WORK NECK WARMER	420	38	
BRECKLAND BODYWARMER	282	59		PRO WORK POLO SHIRT	134	03	
CAMDEN MID-LAYER	168	09		PRO WORK SHORT	811	22	
CAMO COMBAT TROUSER	901C	64		PRO WORK TROUSER	711	29	
CARLTON BODYWARMER	223	56		PROFLEX BELT	775	35	NEW
CHILDS WAREHOUSE COAT	444C	80		PROFLEX SHORT	815	23	
CLEVELAND JACKET	299	16		PROFLEX TROUSER	715	27	
COMBATTROUSER	901	63		QUILTED COVERALL	377	78	
CREW NECK COMBAT JUMPER	120	49		REFLECTIVE BEANIE	412	40	
DEBEN SAFETY BOOT	FF112	95		REGENT DEALER SAFETY BOOT	FF104	97	
DOWNHAM BODYWARMER	275	57		RUTLAND JACKET	245	66	
EASTON PULLOVER	238	47		RUTLAND TROUSER	945	66	
ELITE BOBBLE HAT	415	40		SELKIRK JACKET	294	60	
ELITE BODYWARMER	235	11		SNAPE JACKET	256	12	
ELITE BOXER	804	38		SPLASHAWAY COVERALL	323	87	
ELITE FLYKNIT SAFETY TRAINER	FF109	93		SPLASHFLEX BIB 'N' BRACE	583	86	
ELITE POLO SHIRT	131	04		SPLASHFLEX JACKET	283	85	
ELITE SHORT	827	25		SPLASHFLEX TROUSER	983	85	
ELITE TROUSER	727	30		STANTON JACKET	252	17	
ELITE T-SHIRT	151	02		STRATFORD SOFTSHELL JACKET	255	18	NEW
ELITE WORK SOCK	607	36		STUD FRONT COVERALL	344	76	
ENDURO SHORT	844	26		SUTHERLAND LINED WINDBREAKER	295	19	
EVO SAFETY TRAINER	FF113	94	NEW	SUTHERLAND UNLINED WINDBREAKER	296	20	NEW
EXCEL WORK TROUSER	710	31		TATTERSALL SHIRT	100	44	
EXTREME WORK SOCK	606	36		TEARAWAY JUNIOR COVERALL	333	88	
EXTREME WORK TROUSER	700	32		THERMAL LONG JOHNS	803	90	
FLEX COVERALL	320	73		THERMAL LONG SLEEVE VEST	801	90	
FLEECE NECK WARMER/HAT	418	89		THERMAL SHORT SLEEVE VEST	802	90	
FLEX JACKET	220	68		THINSULATE FINGERLESS GLOVE	603	92	
FLEX LINED JACKET	219	67		THINSULATE FLEECE GLOVE	601	91	
FLEX TROUSER	920	68		THINSULATE KNITTED GLOVE	602	91	
HALE JACKET	263	10		THINSULATE KNITTED HAT	401	89	
HARRIS JACKET	262	58		THINSULATE SHOOTERS MIT	604	92	
HATTON JACKET	273	14		TOLEDO WATERPROOF SAFETY BOOT	FF102	101	
HENDON HOODIE	177	05		TOUCH SCREEN GLOVE TUFFSTUFF LOGO BEANIE	605	37	
HI VIS BOMBER JACKET HI VIS MOTORWAY JACKET	265	82		TUFFSTUFF LOGO HOODIE	417	41	NEW
HI VIS VEST	210	82		TUFFSTUFF LOGO T-SHIRT	166	07	NEW
HOLKHAM JACKET	225	81			155	01	NEW
HOWDEN BODYWARMER	234 279	61		TUFFSTUFF PEAKED BEANIE TUFFSTUFF WORK JOGGER	416	39	NEW
HOWDEN BODT WARPIER	219	13 08		V NECK COMBAT JUMPER	717	34	
HIIDCON HOODIE	100				120V	50	
HUDSON HOODIE	188						
HYDE SHIRT	143	46		WAREHOUSE COAT	444	80	
HYDE SHIRT HYPERFLEX SHORT	143 818	46 24		WINTER BUNDLE	425	42	NEW
HYDE SHIRT HYPERFLEX SHORT HYPERFLEX TROUSER	143 818 718	46 24 33		WINTER BUNDLE WORKFORCE SWEATSHIRT	425 167	42 48	NEW
HYDE SHIRT HYPERFLEX SHORT HYPERFLEX TROUSER JUNIOR LOGO HOODIE	143 818 718 199	46 24 33 83		WINTER BUNDLE WORKFORCE SWEATSHIRT WORKFORCE COVERALL	425 167 318	42 48 75	NEW
HYDE SHIRT HYPERFLEX SHORT HYPERFLEX TROUSER JUNIOR LOGO HOODIE KNEE PADS	143 818 718 199 779	46 24 33 83 35		WINTER BUNDLE WORKFORCE SWEATSHIRT WORKFORCE COVERALL WORKFORCE SHORT	425 167 318 816	42 48 75 62	NEW
HYDE SHIRT HYPERFLEX SHORT HYPERFLEX TROUSER JUNIOR LOGO HOODIE KNEE PADS KNOX SAFETY BOOT	143 818 718 199 779 FF100	46 24 33 83 35 99		WINTER BUNDLE WORKFORCE SWEATSHIRT WORKFORCE COVERALL WORKFORCE SHORT WORKFORCE TROUSER	425 167 318 816 916	42 48 75 62 65	NEW
HYDE SHIRT HYPERFLEX SHORT HYPERFLEX TROUSER JUNIOR LOGO HOODIE KNEE PADS KNOX SAFETY BOOT LOMOND JACKET	143 818 718 199 779 FF100 207	46 24 33 83 35 99 52		WINTER BUNDLE WORKFORCE SWEATSHIRT WORKFORCE COVERALL WORKFORCE SHORT WORKFORCE TROUSER WORKFORCE SAFETY BOOT	425 167 318 816 916 FF107	48 75 62 65 100	NEW
HYDE SHIRT HYPERFLEX SHORT HYPERFLEX TROUSER JUNIOR LOGO HOODIE KNEE PADS KNOX SAFETY BOOT LOMOND JACKET MELROSE JACKET	143 818 718 199 779 FF100 207 205	46 24 33 83 35 99 52 51		WINTER BUNDLE WORKFORCE SWEATSHIRT WORKFORCE COVERALL WORKFORCE SHORT WORKFORCE TROUSER WORKFORCE SAFETY BOOT WROXHAM BODYWARMER	425 167 318 816 916 FF107 222	48 75 62 65 100 55	NEW
HYDE SHIRT HYPERFLEX SHORT HYPERFLEX TROUSER JUNIOR LOGO HOODIE KNEE PADS KNOX SAFETY BOOT LOMOND JACKET MELROSE JACKET MELTON SHIRT	143 818 718 199 779 FF100 207 205 146	46 24 33 83 35 99 52 51 45		WINTER BUNDLE WORKFORCE SWEATSHIRT WORKFORCE COVERALL WORKFORCE SHORT WORKFORCE TROUSER WORKFORCE SAFETY BOOT WROXHAM BODYWARMER X-MOTION TROUSER	425 167 318 816 916 FF107 222 725	48 75 62 65 100 55 28	NEW
HYDE SHIRT HYPERFLEX SHORT HYPERFLEX TROUSER JUNIOR LOGO HOODIE KNEE PADS KNOX SAFETY BOOT LOMOND JACKET MELROSE JACKET	143 818 718 199 779 FF100 207 205	46 24 33 83 35 99 52 51		WINTER BUNDLE WORKFORCE SWEATSHIRT WORKFORCE COVERALL WORKFORCE SHORT WORKFORCE TROUSER WORKFORCE SAFETY BOOT WROXHAM BODYWARMER	425 167 318 816 916 FF107 222	48 75 62 65 100 55	NEW

NUMERICAL

CODE	PRODUCT	PAGE	CODE	PRODUCT	PAGE	
100	TATTERSALL SHIRT	44	415	ELITE BOBBLE HAT	40	
120	CREW NECK COMBAT JUMPER	49	416	TUFFSTUFF PEAKED BEANIE	39	NEW
120V	V NECK COMBAT JUMPER	50	417	TUFFSTUFF LOGO BEANIE	41	NEW
125	PENARTH HOODIE	54	418	FLEECE NECK WARMER/HAT	89	142.00
126	PORTMAN JACKET	53	420	PRO WORK NECK WARMER	38	
131	ELITE POLO SHIRT	04		WINTER BUNDLE	4 2	NEW
134	PRO WORK POLO SHIRT	03	425	WAREHOUSE COAT	80	INEW
143	HYDE SHIRT	46	444	CHILDS WAREHOUSE COAT	80	
146	MELTON SHIRT	45	444C	AIRFLEX BIB 'N' BRACE	72	
151	ELITE T-SHIRT	02	521	BIB 'N' BRACE	79	
155	TUFFSTUFF LOGO T-SHIRT	01 NEW	544 583	SPLASHFLEX BIB 'N' BRACE	86	
166	TUFFSTUFF LOGO HOODIE	07	601	THINSULATE FLEECE GLOVE	91	
167	WORKFORCE SWEATSHIRT	48	602	THINSULATE KNITTED GLOVE	91	
168	CAMDEN MID-LAYER	09	603	THINSULATE FINGERLESS GLOVE	92	
177	HENDON HOODIE	05	604	THINSULATE SHOOTERS MITT	92	
187	PRO WORK HOODIE	06	605	TOUCH SCREEN GLOVE	37	
188	HUDSON HOODIE	08	606	EXTREME WORK SOCK	36	
199	JUNIOR LOGO HOODIE	83	607	ELITE WORK SOCK	36	
205	MELROSE JACKET	51	610	PRO WORK GLOVE	37	NEW
207	LOMOND JACKET	52	700	EXTREME WORK TROUSER	32	
210	HI VIS MOTORWAY JACKET	82	710	EXCEL WORK TROUSER	31	
219	FLEX LINED JACKET	67	710	PRO WORK TROUSER	29	
220	FLEX JACKET	68	711 711J	PRO WORK JUNIOR TROUSER	84	
221	AIRFLEX JACKET	69	7113	PROFLEX TROUSER	27	
222	WROXHAM BODYWARMER	55	713	HYPERFLEX TROUSER	33	
223	CARLTON BODYWARMER	56	716	X-MOTION TROUSER	28	
225	HI VIS VEST	81	727	ELITE TROUSER	30	
229	PRO WORK BODYWARMER	15	717	TUFFSTUFF WORK JOGGER	34	
234	HOLKHAM JACKET	61	775	PROFLEX BELT	35	NEW
235	ELITE BODYWARMER	11	779	KNEE PADS	35	
238	EASTON PULLOVER	47	801	THERMAL LONG SLEEVE VEST	90	
245	RUTLAND JACKET	66	802	THERMAL SHORT SLEEVE VEST	90	
251	AIR REFLEX JACKET	70	803	THERMAL LONG JOHNS	90	
252	STANTON JACKET	17	804	ELITE BOXER	38	
255	STRATFORD SOFTSHELL JACKET	18 NEW	805	BASEWEAR BOTTOM	43	
256	SNAPE JACKET	12	808	BASEWEAR TOP	43	
262	HARRIS JACKET	58	811	PRO WORK SHORT	22	
263	HALE JACKET	10	815	PROFLEX SHORT	23	
265	HI VIS BOMBER JACKET	82	816	WORKFORCE SHORT	62	
273	HATTON JACKET	14	818	HYPERFLEX SHORT	24	
275	DOWNHAM BODYWARMER	57	827	ELITE SHORT	25	
279	HOWDEN BODYWARMER	13	844	ENDURO SHORT	26	
282	BRECKLAND BODYWARMER	59	901	COMBAT TROUSER	63	
283	SPLASHFLEX JACKET	85	901C	CAMO COMBAT TROUSER	64	
293	NEWPORT JACKET	21	916	WORKFORCE TROUSER	65	
294	SELKIRK JACKET	60	920	FLEX TROUSER	68	
295	SUTHERLAND LINED WINDBREAKER	19	921	AIRFLEX TROUSER	69	
296	SUTHERLAND UNLINED WINDBREAKER	20 NEW	941	AIRFLEX LEGGINGS	71	
299	CLEVELAND JACKET	16	945	RUTLAND TROUSER	66	
318	WORKFORCE COVERALL	75	951	AIR REFLEX TROUSER	70	
320	FLEX COVERALL	73	983	SPLASHFLEX TROUSER	85	
323	SPLASHAWAY COVERALL	87	FF100	KNOX SAFETY BOOT	99	
325	ORWELL COVERALL	74	FF102	TOLEDO WATERPROOF SAFETY BOOT	101	
333	TEARAWAY JUNIOR COVERALL	88	FF103	NELSON SAFETY DEALER BOOT	98	
344	STUD FRONT COVERALL	76	FF104	REGENT DEALER SAFETY BOOT	97	
366	ZIP FRONT COVERALL	77	FF107	WORKFORCE SAFETY BOOT	100	
377	QUILTED COVERALL	78	FF109	ELITE FLYKNIT SAFETY TRAINER	93	
401	THINSULATE KNITTED HAT	89	FF112	DEBEN SAFETY BOOT	95	
410	PRO WORK BEANIE	39	FF113	EVO SAFETY TRAINER	94	NEW
412	REFLECTIVE BEANIE	40	FF114	BLYTH SAFETY BOOT	96	NEW
			11224			

CASTLE CLOTHING LTD WORKWEAR FOR A HARD-WORKING NATION

We're Castle Clothing, and we've been kitting out the UK for the toughest physical work and the most helpful face-to-face service since 1972. We design smart, robust, and innovative workwear that's tailored to the task.

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