



50 YEARS  
1972 - 2022

2022 | 2023

WORKWEAR & SAFETY FOOTWEAR



**TUFFSTUFF**  
WORKWEAR



**FORT**  
WORKWEAR



**FORT**  
FOOTWEAR

NEW IN **NEW IN** NEW IN **NEW IN** NEW IN **NEW IN** NEW IN **NEW IN** NEW IN



715  
PROFLEX WORK TROUSER

**NEW COLOUR**

PAGE 02



187  
PRO WORK HOODIE

**NEW**

PAGE 17



151  
ELITE T-SHIRT

**NEW COLOUR**

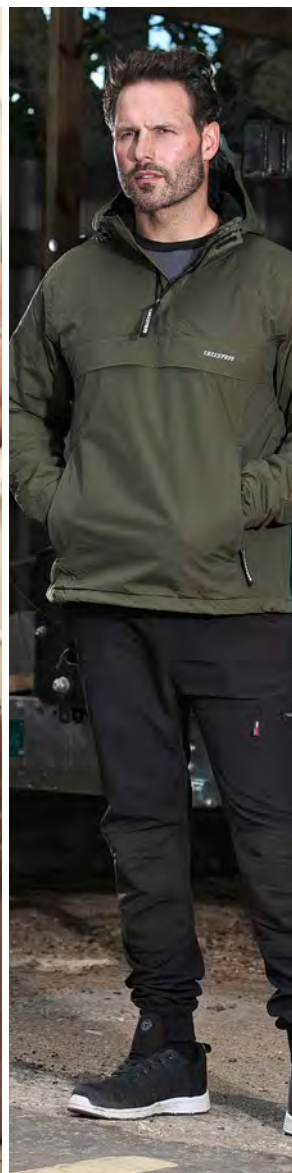
PAGE 15



804  
ELITE BOXERS

**NEW**

PAGE 29



295  
SUTHERLAND WINDBREAKER

**NEW COLOUR**

PAGE 24

NEW IN **NEW IN** NEW IN **NEW IN** NEW IN **NEW IN** NEW IN **NEW IN** NEW IN



818  
HYPERFLEX SHORT

**NEW**

PAGE 09



167  
WORKFORCE 1/4 ZIP SWEATSHIRT

**NEW SIZE**

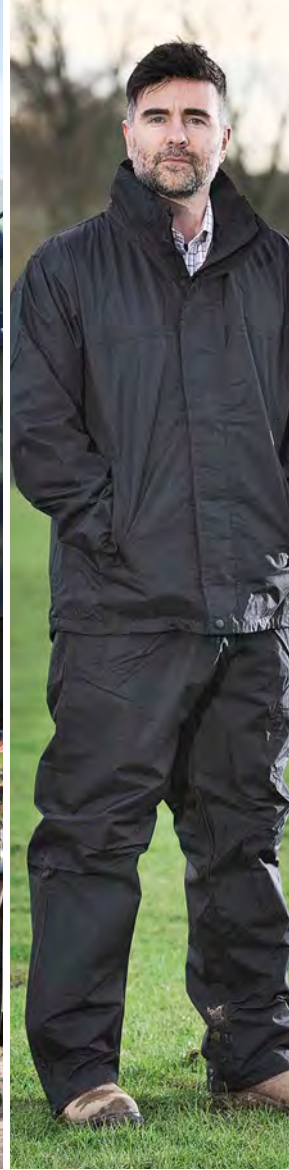
PAGE 49



126  
PORTMAN SHACKET

**NEW COLOUR**

PAGE 58



245 & 945  
RUTLAND JACKET & TROUSER

**NEW SIZE**

PAGE 71 & 72



605  
TOUCH SCREEN GLOVE

**NEW**

PAGE 37

# 725

## X-MOTION WORK TROUSER

Think of these as techno-trousers – smart, tough, lightweight workwear with a super power to do some serious grafting. It's those X-Motion, four-way stretch panels. Even when you've filled all ten pockets with tools, you'll be bending, stretching and generally saving the day like a world-class superhero.



### MATERIALS

250gsm  
65% Polyester | 35% Cotton

### SIZES

28" - 44"

### FEATURES

- X-Motion polyamide stretch panels
- Abrasion resistant Tuff-Tex to main wear areas
- Triple stitched seams
- Knee pad pockets
- Easy access holster pockets
- Secure zipped rear and cargo pockets
- Rule pocket and numerous tool pockets
- YKK zip

### LEG LENGTHS

Regular 30" | Long 32.5"

### COLOURS



**NEW**  
COLOUR



**MATERIALS**

260gsm  
63% Polyester | 34% Cotton | 3% Elastane

**FEATURES**

- Full stretch fabric
- Slim fit
- Triple stitched seams
- Tuck away Tuff-TEX reinforced holster pockets
- Top loading Tuff-TEX 2.0 knee pad pockets
- Tuff-TEX reinforced hem
- YKK zip

**SIZES**

28" - 48"

**LEG LENGTHS**

Regular 30" | Long 32.5" | Extra Long 35"  
Extra Long - Only 30" - 40"

**COLOURS**



# 715

## PROFLEX TROUSER

Whatever the challenge - squeezing through a loft hatch or down on your knees nailing floorboards - these are the slim-fit trousers that stretch with you. Super-smart when you're talking to architects, and super-comfortable when you're fixing their errors. If you have to work at full stretch, so should your trousers.



# 700

## EXTREME WORK TROUSER

Some trousers won't stand for any nonsense. Nor will the men who wear them. They get the job done, and they get it right. Yes, these are our toughest trousers, made from a hardwearing, heavyweight canvas reinforced with Cordura trim. Wear them for the tasks that lightweight workwear wouldn't touch.



### MATERIALS

320gsm Canvas  
65% Polyester | 35% Cotton

### FEATURES

Triple stitched seams  
Detachable holster pockets  
Knee pad pockets  
Cordura trim  
YKK zip

### SIZES

28" - 44"

### LEG LENGTHS

Regular 30" | Long 32.5"

### COLOURS





### MATERIALS

220gsm Light weight rip-stop fabric  
65% Polyester | 35% Cotton

### FEATURES

Tuff-Tex trim to main wear areas  
Adjustable waistband  
Triple stitched seams  
Knee pad pockets  
Deep double front pockets  
Combat style side pockets  
Screwdriver, knife, phone and pen pockets  
YKK zip

### SIZES

28" - 44"

### LEG LENGTHS

Regular 30" | Long 32.5"

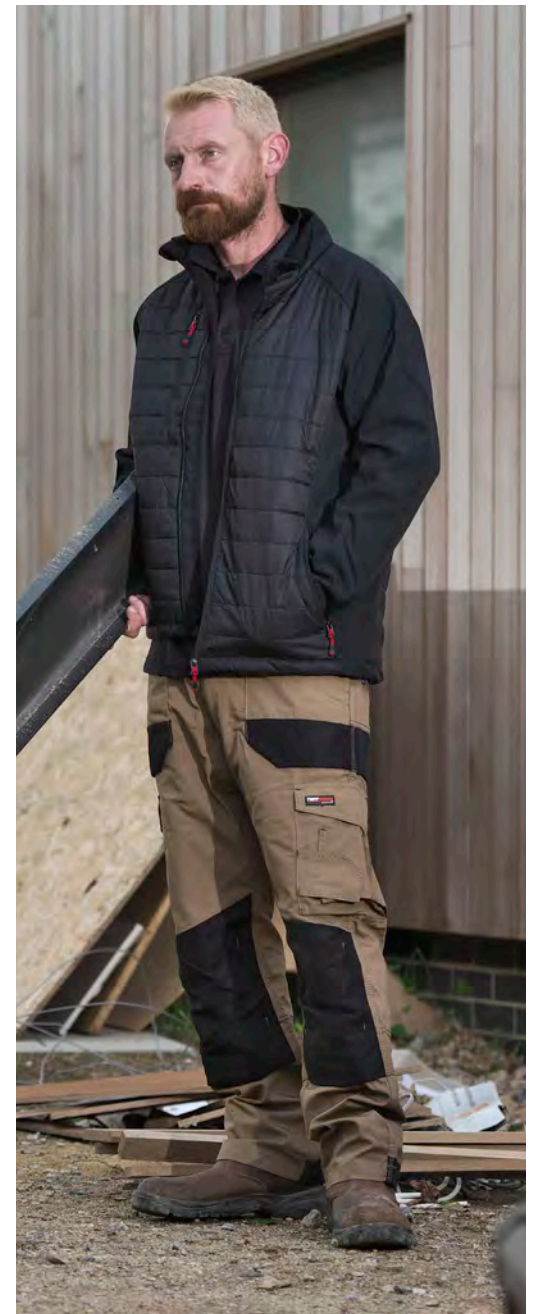
### COLOURS



# 727

## ELITE WORK TROUSER

Up and down ladders all day? In these lighter-weight, rip-stop trousers, you'll be light on your feet and quick off the mark. Loads of neat features like tear-resistant Tuff-Tex reinforcement, an adjustable waistband (full English anyone?), and reflective trim at the back. Get ready to ramp up the pace.



# 711

## PRO WORK TROUSER

Ever wondered what gear your workmates wear? Probably these Pro Work Trousers. Our best-selling style comes in four shades of hardwearing fabric with pockets for knee pads, tools, phones, and all the other bits and bobs you can't do without. In short, trousers you can rely on whatever the job.



### MATERIALS

330gsm  
65% Polyester | 35% Cotton

### FEATURES

Triple stitched seams  
Holster pockets  
Knee pad pockets  
YKK zip

### SIZES

28" - 48"

### LEG LENGTHS

Regular 30" | Long 32.5" | Extra Long 35"  
Extra Long - Only Black 30" - 40"

### COLOURS







### MATERIALS

330gsm  
63% Polyester | 35% Cotton

### FEATURES

Two-Tone  
Triple stitched  
Holster pockets  
Knee pad pockets  
Tuff-Tex trim  
YKK zip

### SIZES

28" - 44"

### LEG LENGTHS

Regular 30" | Long 32.5"

### COLOURS



# 710

## EXCEL WORK TROUSER

Imagine great trousers made even better. That's what you get here: our popular, triple-stitched Pro Work Trousers with added Tuff-Tex reinforcement, just where you need it. You can see they mean business. So can your customers. The contrasting colours show where we've dialled tear and scuff-resistance up to max.



# 718

## HYPERFLEX WORK TROUSER

Work trousers so comfortably stretchy, you could end up wearing them on your day off. If you get one. The slim cut looks smart, but doesn't hold you back because these trousers flex through every bend and squat. Pull them on in the morning to make the day ahead seem effortless.



### MATERIALS

260gsm  
93% Polyester | 7% Elastane

### SIZES

S - 2XL

### FEATURES

Slim fit  
4 Way stretch  
Tuff-Tex 2.0 reinforced knee protection  
Adjustable waistband  
Gusset at crotch

### COLOURS





#### MATERIALS

320gsm  
50% Polyester | 50% Cotton

#### FEATURES

Knee pad pockets  
Hammer loop  
Drawcord waistband  
Back zip pocket

#### SIZES

S - 2XL

#### COLOURS



# 717

## TUFFSTUFF WORK JOGGER

These are the joggers for a full day on site, not 20 minutes in the gym. We made them from heavyweight jersey, added essential knee-pad pockets, and stitched a drawcord into the waistband. Wear them for relaxed, feet-on-the-sofa comfort when you're on your knees working in the smallest of roof voids.



# 818

## HYPERFLEX SHORT

These are the fan favourite Hyperflex Trousers, redesigned as shorts. Made with the same hardwearing, ultra-comfortable 4 way stretch fabric and featuring loads of handy zipped pockets. Why not buy both and you will be ready for whatever the weather throws at you. Thanks Scott!



**NEW**



### MATERIALS

260gsm  
93% Polyester | 7% Elastane

### SIZES

S - 2XL

### FEATURES

Slim fit  
4 way stretch  
Adjustable waistband  
Gusset at crotch  
4 zip pockets

### COLOURS





### MATERIALS

235gsm Lightweight rip-stop fabric  
65% Polyester | 35% Cotton

### FEATURES

Tuff-Tex trim to main wear areas  
Triple stitched seams  
Deep double front pockets  
Combat style side pockets  
Screwdriver, knife, phone and pen pockets  
YKK zip

### SIZES

28" - 44"

### COLOURS



# 827

## ELITE WORK SHORT

Our lightest-weight rip-stop shorts really do look the biz. It's that contrasting Tuff-Tex reinforcement to the zones that take the hardest knocks, and the pockets that take every handy little tool. These are shorts to put a spring in your step on the brightest, let's-get-this-job-done-by-lunchtime days.



# 811

## PRO WORK SHORT

Our best-selling trousers cut down and restyled for a summer of hard graft in the blistering heat. It's the same triple-stitched heavy-duty fabric, together with plenty of roomy cargo-style pockets. They look smart, they let your legs breathe, they make a big deal of your sun-tanned calves.



### MATERIALS

330gsm  
65% Polyester | 35% Cotton

### SIZES

28" - 44"

### FEATURES

Triple stitched  
Cargo style  
YKK zip

### COLOURS





### MATERIALS

235gsm  
65% Polyester | 35% Cotton

### FEATURES

Triple stitched crotch  
Rip-stop fabric  
Cargo style  
Double stitched inseam  
YKK zip

### SIZES

28" - 44"

### COLOURS



# 844

## ENDURO WORK SHORT

Shorts so good, you'll be wearing them all year round. Tough, rip-stop fabric with hammer loop plus holster and cargo pockets. And three colours to vary your look with the changing seasons. Who cares if the sky is grey - this is workwear for a day when every RSJ drops neatly into place.



# 134

## PRO WORK POLO SHIRT

The sort of polo shirt your accountant might wear – if he had to install his own office partitioning. It's a super-smart polycotton with contrasting side panels and a taped neckline to hold the collar shape. Wear it for a morning of hard work – and for talking VAT to your accountant in the afternoon.



### MATERIALS

240gsm  
50% Polyester | 50% Cotton

### SIZES

S - 2XL

### FEATURES

Easy care fabric  
Contrast panels  
Taped neckline

### COLOURS







#### MATERIALS

170gsm  
100% Polyester

#### FEATURES

Quick drying  
Lightweight  
Breathable  
Moisture wicking  
Easy care  
Excellent colour retention

#### SIZES

S - 2XL

#### COLOURS



# 131

## ELITE POLO SHIRT

A lightweight breathable polo shirt for client meetings that call for a moment of cool, businesslike professionalism. The smart contrasting panels say you know how to use a spreadsheet; the wicking fabric is for getting on with some real work after the suits have departed. Washes like a dream too.



# 151

## ELITE T-SHIRT

The T-shirt that says something about the way you work. It's lightweight, breathable and wicking. And it has that nifty kind of styling that flags its own technical performance. It'll keep you cool - and looking way cooler than anyone who's still wearing a T-shirt advertising a band they saw five years ago.



**NEW**  
COLOUR



### MATERIALS

170gsm  
100% Polyester

### SIZES

S - 2XL

### FEATURES

Quick drying  
Lightweight  
Breathable  
Moisture wicking  
Easy care  
Reflective print to shoulders  
Excellent colour retention

### COLOURS



# 177

## HENDON HOODIE

The hoodie that's way too good to wear on site. But you'll take it anyway. The lined hood has a neat cross-over at the front and a proper, pullable drawcord. There's subtle texture in the thick jersey knit, and pockets that feel just right. Steer clear of the wet trades to look your best.



### MATERIALS

320gsm  
50% Polyester | 50% Cotton

### SIZES

S - 2XL

### FEATURES

Jersey knit  
Lined hood  
Front pouch pocket  
Taped neck  
Reactive dyed

### COLOURS



# 187

## PRO WORK HOODIE

This is a hoodie that can do it all. A full length zip for ultimate flexibility, triple stitched seams for strength and elasticated cuffs and waistband for the perfect fit. The thick jersey knit, lined hood and two cosy handwarmer pockets will also make sure you stay toasty when you need to.



**NEW**



### MATERIALS

320gsm  
50% Polyester | 50% Cotton

### SIZES

S - 2XL

### FEATURES

Full Zip  
Jersey knit  
Lined hood  
2 Side entry pockets  
Taped neck  
Reactive dyed

### COLOURS



# 235

## ELITE BODYWARMER

Keep warm, keep moving, keep on top of the job. This is the lightweight bodywarmer for tradesmen who value freedom and comfort. Beneath the nylon rip-stop outer is a heat-retaining layer of ThermoFort quilting. With a high neck and two zipped pockets, it's your most practical defence against the winter.



### MATERIALS

220gsm ThermoFort insulation  
100% Nylon

### SIZES

S - 2XL

### FEATURES

Hardwearing rip-stop fabric  
Lightweight  
Zipped handwarmers pockets

### COLOURS



# 279

## HOWDEN HOODED BODYWARMER

This is the go-to extra layer for tradesmen who want to look good and stay warm. Softshell panelling provides all the freedom of movement you need for a day's grafting. While the ThermoFort padding and an adjustable hood will keep you toasty during those early starts.



### MATERIALS

380T Nylon and 280gsm Softshell  
100% Nylon | 96% Polyester | 4% Elastane  
130gsm ThermoFort padding

### SIZES

S - 3XL

### FEATURES

Softshell panelling for increased comfort  
Zipped chest and size pockets  
Water resistant  
Windproof  
Adjustable hood

### COLOURS





#### MATERIALS

100% Polyester  
Hardwearing Oxford outer

#### SIZES

S - 3XL

#### FEATURES

Chest pockets  
Reflective trim  
Windproof  
Zipped chest pocket  
Internal pocket  
2 Side entry pockets

#### COLOURS



# 229

## PRO WORK BODYWARMER

Once you've tried this bodywarmer, you won't leave home without it. It's the versatile extra layer - over your sweater, under your jacket, zipped, unzipped - that lets you adapt to the work and the weather. Windproof, reflective, snug, hard-wearing - it's your handiest item of winter kit.



# 256

## SNAPE JACKET

A hybrid jacket for a tradesman who knows what he wants: practicality and flexibility. The core panels, with their rip-stop outer and ThermoFort lining, keep you warm; the softshell shoulders and sleeves provide freedom of movement. If you have to work in all weathers, so does your jacket.



### MATERIALS

70gsm Nylon rip-stop  
320gsm Softshell outer  
100% Nylon | 96% Polyester | 4% Elastane  
220gsm ThermoFort insulation

### FEATURES

Zipped handwarmer pockets  
Zipped chest pockets  
Adjustable cuffs

### SIZES

S - 2XL

### COLOURS





# 273

## HATTON JACKET

Let's tick some boxes: ThermoFort lining for warmth ... water-resistance ... windproofing ... side pockets ... zipped chest pocket ... hood to keep the rain off ... softshell panels to keep you flexible. Anything else? Yep - a great-value working jacket for a busy winter. Tick.



### MATERIALS

380T Nylon and 280gsm Softshell  
100% Nylon | 96% Polyester | 4% Elastane  
130gsm ThermoFort padding

### SIZES

S - 3XL

### FEATURES

Softshell panelling for increased comfort  
Zipped chest and side pockets  
Water resistant  
Windproof  
Adjustable hood

### COLOURS



# 263

## HALE JACKET

Some jackets shout performance. This one louder than most. About breathability, waterproofing and comfort. Sweat gets out, rain doesn't get in - and we've got the numbers to prove it. Plus there's a lining of air-trapping fleece sewn in a clever hexagonal pattern to keep you snug.



### MATERIALS

380gsm Mechanical stretch pique fabric  
100% Polyester

### SIZES

S - 2XL

### FEATURES

Waterproof TPU membrane to 8000mm  
Breathable to 2000mvp  
Fleece lining with hexagonal design to aid air circulation  
Windproof  
Zipped side pockets  
Fleece lined adjustable hood

### COLOURS



**NEW**  
COLOUR



#### MATERIALS

Hardwearing PU coated outer  
100% Nylon

#### FEATURES

Waterproof fabric to 3000mm  
Breathable to 3000mvp  
Taped seams  
Windproof with fleece lining  
Zipped side opening  
Reflective print  
Adjustable hood  
Kangaroo pocket

#### SIZES

S - 2XL

#### COLOURS



## 295

### SUTHERLAND WINDBREAKER

When the weather is 1/10, you need a jacket that is 10/10. Waterproof, windproof and fleece lined, the Sutherland will help you crack on with the job and shrug off the weather. The zipped side opening makes it easy to get on and off and the adjustable hood and kangaroo pocket will keep out even the most bitter cold.



# 259

## HOPTON JACKET

Our finest all-weather jacket is all about performance – on site, in the city, on rain-soaked moorland. A hard-wearing, smartly textured outer (fashionistas call this style 'melange') gives it the urban look; a suite of fabric technologies keeps the rain, wind, and cold at bay. Get out and do stuff.



### MATERIALS

Hardwearing melange outer  
100% Polyester

### SIZES

S - 2XL

### FEATURES

Waterproof TPU membrane to 3000mm  
Quilted lining  
Taped seams  
Zipped chest and side pockets  
Internal pocket with headphone access  
Embroidery access  
Adjustable hem and hood

### COLOURS





#### MATERIALS

340gsm Softshell  
96% Polyester | 4% Elastane

#### FEATURES

Waterproof TPU membrane to 5000mm  
Breathable to 2000mvp  
Fleece lined  
Waterproof zip

#### SIZES

S - 3XL

#### COLOURS



## 252

### STANTON JACKET

This jacket breathes technology. Literally. It's a fleece-lined, waterproof, softshell with a fancy breathability rating. Which means you can work your nuts off without working up a sweat. It looks good too, stretching with you when you're at full stretch. It's time to start loving those frosty mornings.



# 293

## NEWPORT JACKET

Next building job somewhere in the Arctic? Then this is the jacket for you. It's fleece-lined; the outer has a durable, water-repellent coating; the seams are taped; and the outer pockets are zipped. From concealed hood to adjustable cuffs, it's a jacket for building an igloo in a blizzard.



### MATERIALS

Hardwearing PU coated outer  
100% Nylon  
DWR coating

### SIZES

S - 2XL

### FEATURES

Waterproof fabric to 5000mm  
Taped seams  
Windproof  
Fleece lined with embroidery access  
Reflective piping  
Zipped side and chest pockets  
Concealable hood

### COLOURS



# 299

## CLEVELAND JACKET

Zipped up warm in your Cleveland Jacket, you're ready for anything. This is the windproof, water-resistant, fleece-lined jacket that stands between you and a biting north-east wind. For maximum winter protection, we cut it long in the body and added a high neck with a concealed hood.



### MATERIALS

Hardwearing Oxford outer  
100% Polyester

### SIZES

S - 3XL

### FEATURES

Water resistant fabric to 2000mm  
Reflective trim  
Windproof  
Internal pocket  
Fleece lined  
Concealable hood

### COLOURS



# 804

## ELITE BOXERS

These boxers will keep your nuts and bolts secure all day long. They feature cotton stretch fabric for all day comfort and a contour pouch to ensure support and breathability. There is also no need to worry about that VPL with the brushed elastic Tuffstuff waistband.



**NEW**



### MATERIALS

95% Cotton | 5% Elastane

### SIZES

S - XL

### FEATURES

- Snug fit
- Soft breathable jersey knit
- Brushed elastic waistband
- Contoured, supportive front pouch
- Label free & full stretch for ultimate comfort

### COLOURS





# 808 | 805

## BASEWEAR TOP & BOTTOM

You build from the ground up. Same with your clothing. This is the base layer for a day of serious sub-zero grafting. Your Basewear Top & Bottom is warm, stretchy, breathable, wicking, and abrasion-resistant. It's like a second skin: moving with you, breathing with you, climbing glaciers with you.

\* Sold Separately



### MATERIALS

220gsm  
92% Polyester | 8% Elastane

### FEATURES

4 Way stretch fabric  
Abrasion resistant  
Fast wicking  
Breathable  
Thermal

### SIZES

S - 2XL

### COLOURS



# 420

## PRO WORK NECK WARMER

Ideal for those icy winter days or working in cold environments, the TuffStuff Pro Work Neck Warmer is the perfect way to keep warm. Safer than a scarf, there are no loose ends to tangle in machinery. It is made from washable microfleece, one size fits all and doubles up as a face covering.



### MATERIALS

Microfleece  
100% Polyester

### SIZES

One Size

### FEATURES

Warm microfleece  
Machine washable  
One size fits all  
Can be used as a face covering

### COLOURS



# 415

## ELITE BOBBLE HAT

This is the beanie that looks good up the scaffolding and in the pub garden. It's Thinsulate padding and soft microfleece lining are perfect for those exposed to cold and harsh weather on a daily basis. The chunky knit and vintage styling set it apart from the rest of the competition.



### MATERIALS

100% Acrylic

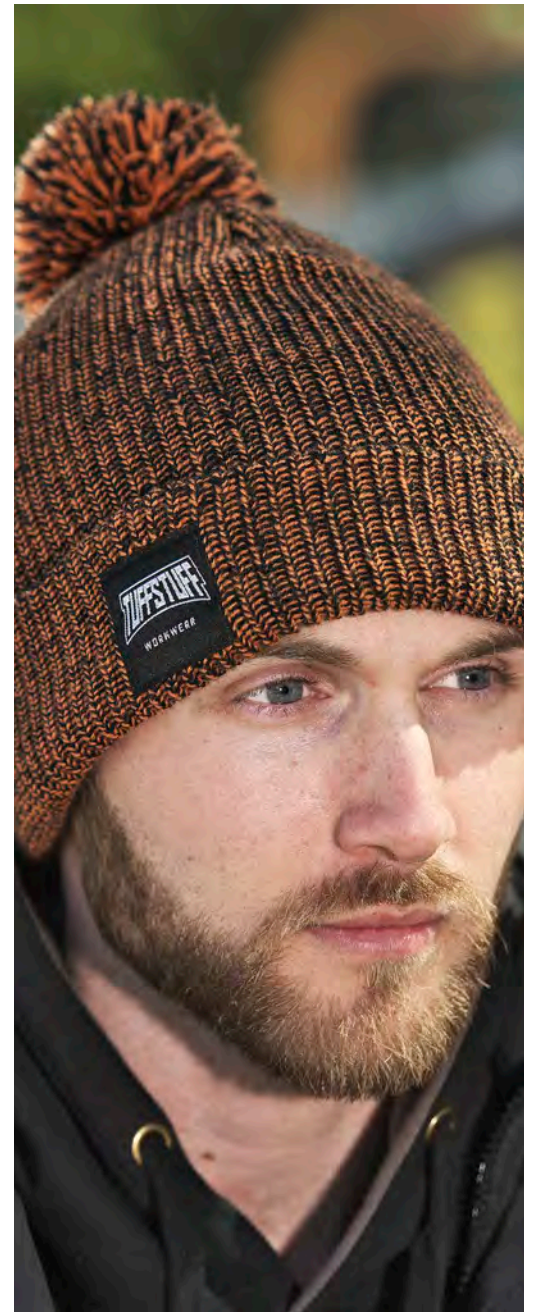
### SIZES

One Size

### FEATURES

- 3M Thinsulate
- Chunky knit
- Vintage styling
- Lined with soft microfleece
- Sold in packs of 12

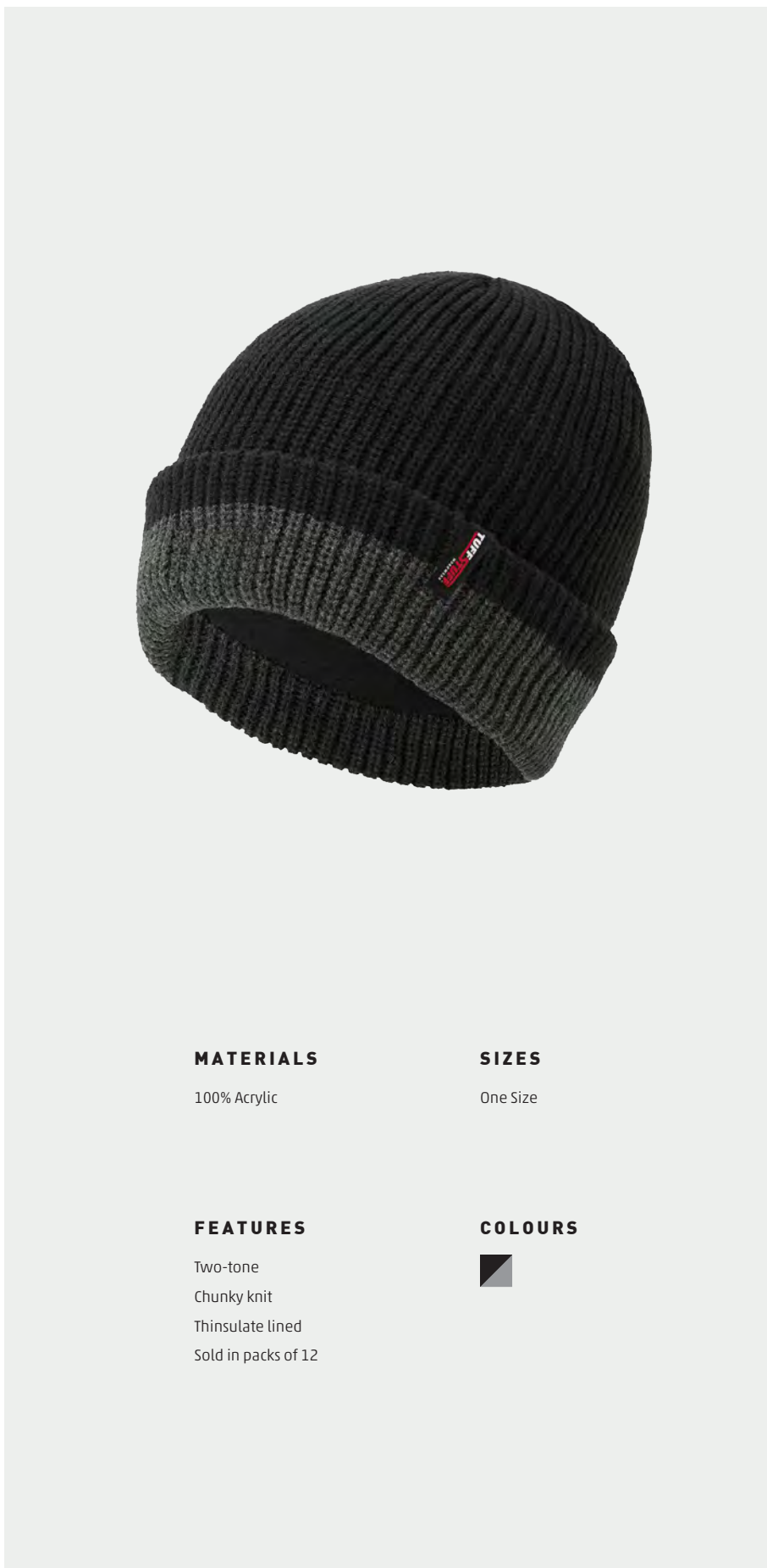
### COLOURS



# 410

## PRO WORK BEANIE

There's only one hat for the winter - the Pro Work Beanie in chunky knitted Thinsulate. This is no ordinary beanie. It's lined with soft microfleece, and that thick ribbed cuff scores double points when pulled down over your ears. Two-tone styling marks it out from the crowd of wannabe beanies.



### MATERIALS

100% Acrylic

### SIZES

One Size

### FEATURES

- Two-tone
- Chunky knit
- Thinsulate lined
- Sold in packs of 12

### COLOURS



# 412

## REFLECTIVE BEANIE

If there's one thing you want everyone to notice, it's your head. So keep it snug in a soft fleece-lined beanie that shouts: 'Head. Easily cracked. Go careful.' And they will because we made it from fluorescent yellow Thinsulate with a reflective stripe round the cuff. Warm and safe. Winter sorted.



### MATERIALS

100% Acrylic

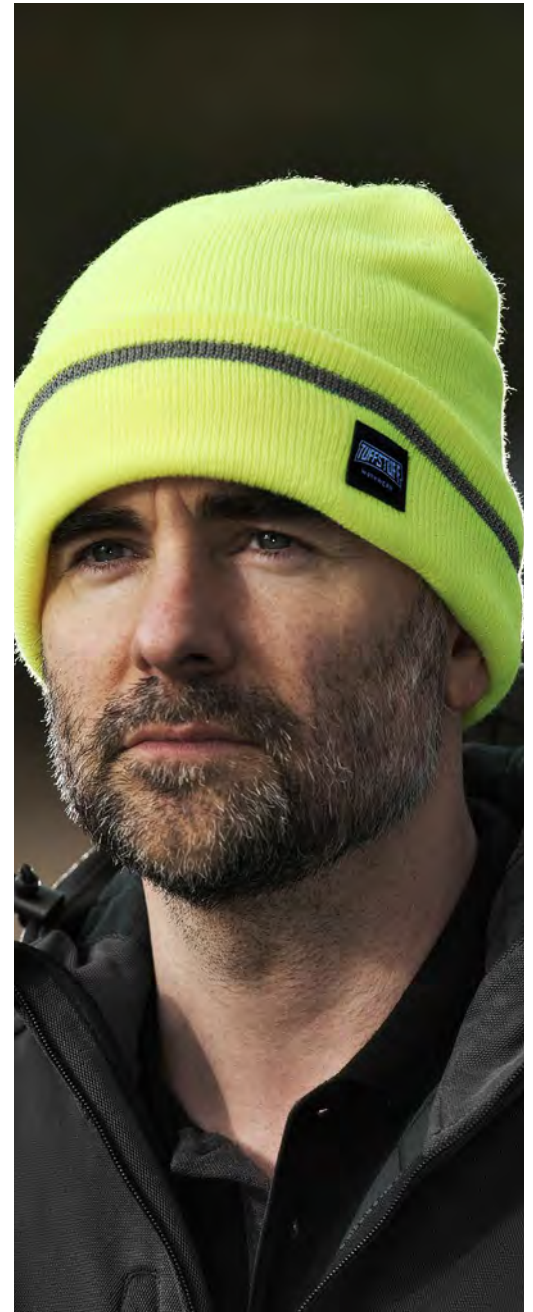
### SIZES

One Size

### FEATURES

Thinsulate lined  
Reflective banding  
Sold in packs of 12

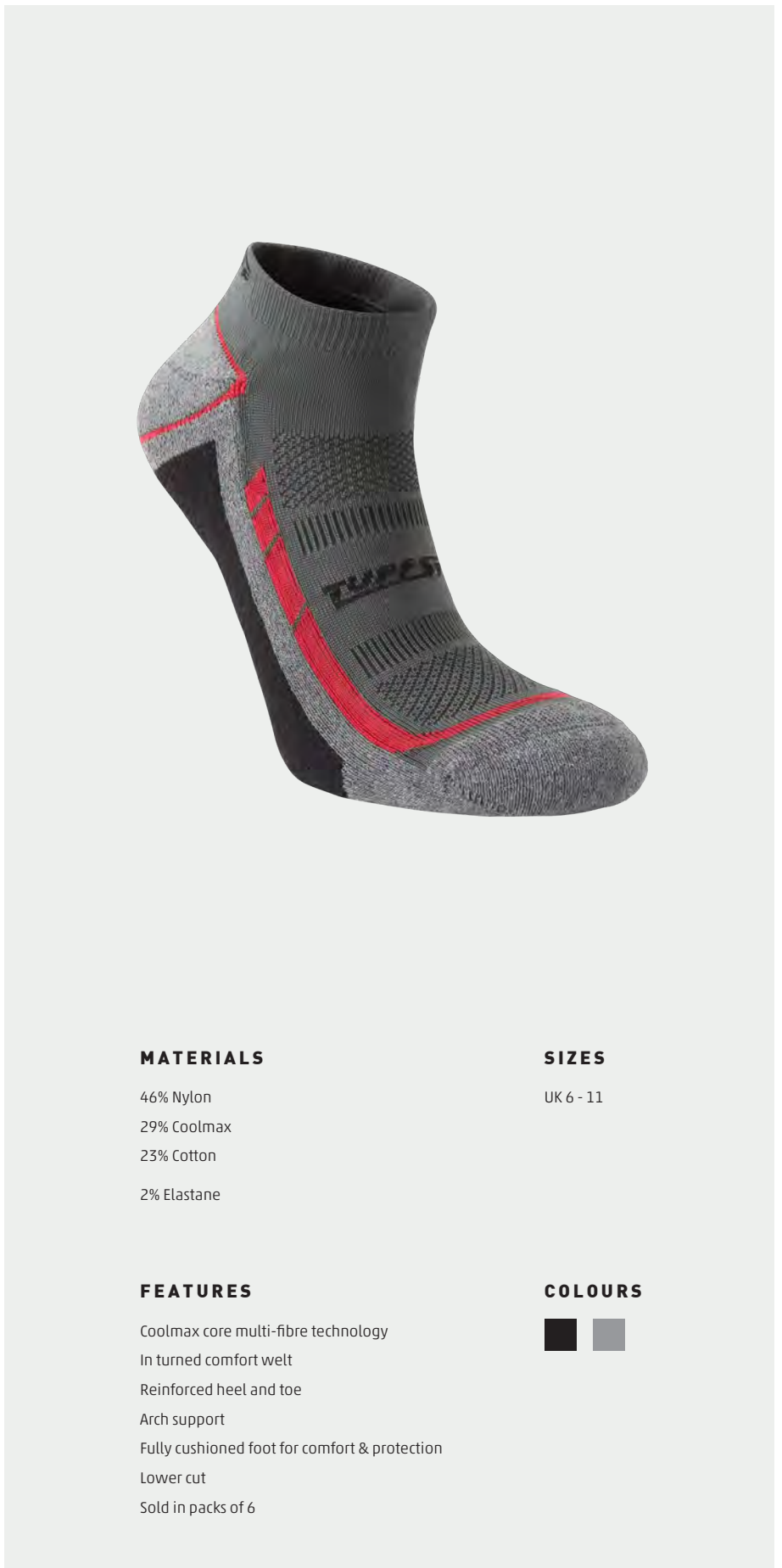
### COLOURS



# 607

## ELITE LOW CUT SOCK

On your feet all day? So take good care of them. Upgrade your trainers with a pair of Elite Low-Cut Socks for day-long comfort and cooling. Coolmax technology wicks away the sweat, while cushioning and arch support make a rubble-strewn building site feel like it's been freshly carpeted.



### MATERIALS

46% Nylon  
29% Coolmax  
23% Cotton  
2% Elastane

### SIZES

UK 6 - 11

### FEATURES

Coolmax core multi-fibre technology  
In turned comfort welt  
Reinforced heel and toe  
Arch support  
Fully cushioned foot for comfort & protection  
Lower cut  
Sold in packs of 6

### COLOURS





#### MATERIALS

34% Cotton  
32% Coolmax  
29% Polyester  
3% Viscose  
2% Lycra

#### FEATURES

Coolmax core multi-fibre technology  
In turned comfort welt  
Reinforced heel and toe  
Arch support  
Fully cushioned foot for comfort & protection  
Sold in packs of 6

#### SIZES

UK 6 - 11

#### COLOURS



## 606

### EXTREME WORK SOCK

What's going on inside your work boots? If it's not a pair of cushioned Extreme Work Socks, you need to up your game. Basically, they're super-comfy socks with reinforced heel and toe, arch support, and Coolmax wicking technology. Treat your feet to a cushioned layer of kindness.



# 605

## TOUCH SCREEN GLOVE

Gloves that keep you warm when working, without having to take them off to text your mates. They come with a touch screen compatible thumb and finger and are breathable and seamless for comfort. Their lightweight design allows for increased dexterity and the elasticated wrist ensures a secure fit.



**NEW**



### MATERIALS

100% Acrylic

### SIZES

One Size

### FEATURES

Touch screen-compatible tips on the thumb and index fingers

Tubular ribbed cuffs

### COLOURS





# 779

## KNEE PADS

The TuffStuff knee pads designed for TuffStuff trousers – a superb fit for top and bottom-loaders. We made our knee pads from tough, high-elastic EVA, segmented with deep articulations that fold to the shape of your knee. Easily cut to size for an even better fit.



### MATERIALS

E20 High elastic EVA  
100% Ethylene-vinyl acetate

### SIZES

One Size

### FEATURES

Twenty piece segmented design  
Increased comfort and flexibility

### COLOURS



# 816

## WORKFORCE SHORT

Your hard-working team can look as good in the heat of the summer as they do throughout the rest of the year. Just make sure they're wearing these super-smart polycotton shorts. Easy to wash, plenty of pockets for a tidy look, and a part-elasticated waist for a comfortable fit.



### MATERIALS

245gsm  
65% Polyester | 35% Cotton

### SIZES

XS - 2XL

### FEATURES

Part elasticated waist  
Zipped rear pocket  
YKK zip

### COLOURS





#### MATERIALS

245gsm  
65% Polyester | 35% Cotton

#### FEATURES

Knee pad pockets  
Cargo style  
Part elasticated waist  
Double stitched crotch

#### SIZES

28" - 48"

#### LEG LENGTHS

Short 29" | Regular 31" | Long 32"

#### COLOURS



## 916

### WORKFORCE TROUSER

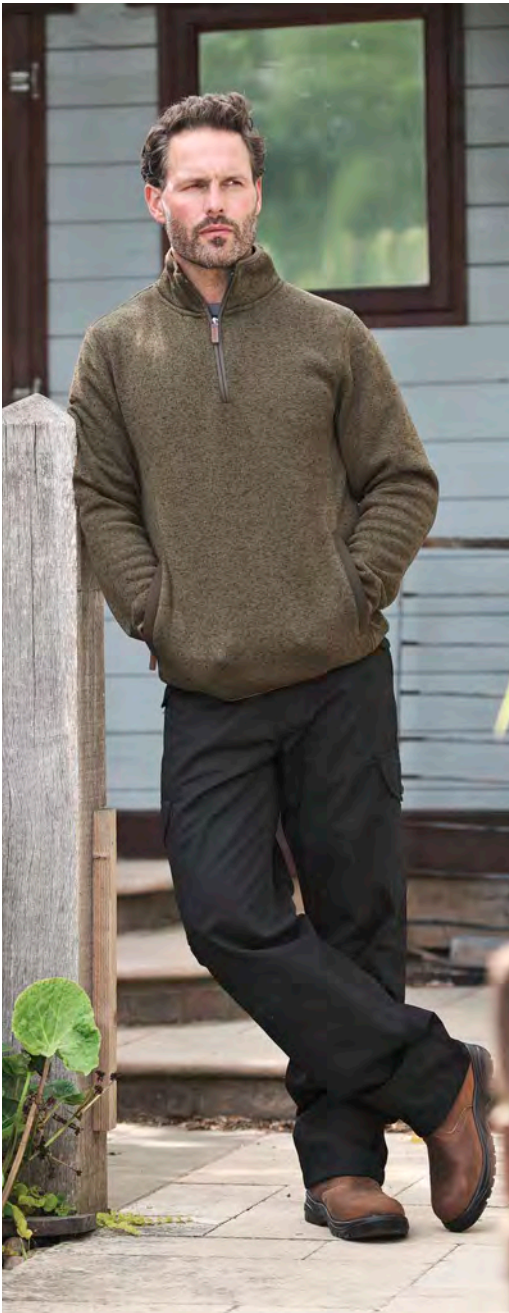
You can't go wrong with a simple, straight-legged cut like this. These are great-value, easily washed trousers for a team that always looks on top form. With three leg lengths, a part-elasticated waist and knee-pad pockets, everyone gets the comfort and fit they deserve.



# 901

## COMBAT TROUSER

You may be outdoors all day, but your workwear should still say something about your professionalism. That's what you get from these easy-wear trousers with smart slanted side pockets and buttoned flaps. They're trousers for the days when you need to look right in a challenging environment.



### MATERIALS

245gsm  
65% Polyester | 35% Cotton

### SIZES

28" - 44"

### FEATURES

Multi pocketed  
Removable drawcords  
YKK zip

### LEG LENGTHS

32.5"

### COLOURS





#### MATERIALS

245gsm  
65% Polyester | 35% Cotton

#### FEATURES

Multi pocketed  
Removable drawcords

#### SIZES

28" - 44"

#### LEG LENGTHS

32.5"

#### COLOURS



Woodland



Night Urban



Urban

## 901C

### CAMO COMBAT TROUSER

Camo isn't always about blending in. Sure, these are absolutely the right trousers for stalking deer or spotting birds. But they also say something about your attitude to life - that it's an adventure, and every moment should be fun. Practical too, with drawcords in the hem and plenty of pockets.



# 120V

## V NECK COMBAT JUMPER

The V-Neck Combat Jumper does everything its Crew-Neck partner does – with one vital addition. The V-Neck is a much better match for a collar and tie. The V-Neck adds more formality and an extra layer of authority. It says that the wearer is a trustworthy guardian of your corporate values.



### MATERIALS

Heavyweight 7 gauge knit  
100% Acrylic

### SIZES

S - 3XL

### FEATURES

Epaulettes  
Elbow patches  
Shoulder patches

### COLOURS



# 120

## CREW NECK COMBAT JUMPER

The military hints – epaulettes, elbow and shoulder patches – give this jumper its air of authority. This is the heavyweight uniform sweater for a team that exudes a reassuring confidence. Ideal for technicians, stewards, drivers, and security staff. It the badge of leadership and trust they deserve.



### MATERIALS

Heavyweight 7 gauge knit  
100% Acrylic

### SIZES

S - 3XL

### FEATURES

Epaulettes  
Elbow patches  
Shoulder patches

### COLOURS



# 100

## TATTERSALL SHIRT

A brushed flannel shirt that feels as soft and easy as it looks. The two-tone check and patterned buttons are smart, while the cut is as relaxed as a day at the county show. This is a shirt for yard and for town – so comfortable it's invariably the first shirt you reach for.



### MATERIALS

Brushed flannel  
65% Polyester | 35% Cotton

### SIZES

M - 3XL

### FEATURES

Pleated back  
Twin needle stitched

### COLOURS





# 143

## HYDE SHIRT

Perfect for adding a touch of country inspired style to your working wardrobe, featuring a distinctive check you are bound to love. This shirt has been crafted from 100% cotton to offer you a comfortable and breathable shirt. The button down collar is perfect for keeping your style looking smart whilst on the move.



### MATERIALS

Yarn dyed  
100% Cotton

### SIZES

S - 3XL

### FEATURES

Single chest pocket  
Thick, durable and hardwearing  
Brushed finish

### COLOURS



# 141

## WOODBIDGE SHIRT

The Woodbridge is the outdoor shirt that blends tradition with modernity. The subtle check is familiar; the cut, flattering. You wear it for the comfort and its contemporary take on a country classic. Easy, unfussy, understated - it's your favourite shirt by far.



### MATERIALS

100% Cotton

### SIZES

S - 3XL

### FEATURES

Single chest pocket  
Straight hem  
Yarn dyed

### COLOURS





#### **MATERIALS**

340gsm sweater fleece  
100% Polyester

#### **FEATURES**

Hardwearing knitted marl fabric  
Fleece inner  
Zipped handwarmer pockets

#### **SIZES**

S - 2XL

#### **COLOURS**



# 238

## EASTON PULLOVER

A warm and easy fleece designed for the open air, and made from a hard-wearing knitted marl. The quarter zip at the neck adds to the casual, outdoor feel; zipped pockets provide practicality.



# 167

## WORKFORCE 1/4 ZIP SWEATSHIRT

The Workforce 1/4 Zip Sweatshirt is the classic versatile mid layer. The brushed fleece lining will keep you toasty and the elasticated cuffs and hem ensure a snug fit. Available in a large range of sizes and colours, it is perfect for a team that wants to look good and be comfortable.



**NEW**  
**SIZE**



### MATERIALS

280gsm  
70% Cotton | 30% Polyester

### SIZES

XS - 3XL

### FEATURES

Comfortable fit  
Brushed fleece inner  
Elasticated cuffs and waistband  
Excellent colour retention  
Ideal for personalising

### COLOURS



## 282

### BRECKLAND BODYWARMER

Warmth and freedom of movement come together in this smartly cut softshell bodywarmer. This is workwear for a team that has to stay agile - one that works in confined spaces or on sensitive equipment. The bodywarmer also provides a snug extra layer for anyone who's out in the bitterest weather.



#### MATERIALS

320gsm Softshell  
96% Polyester | 4% Elastane

#### SIZES

S - 3XL

#### FEATURES

Windproof  
Breathable  
Fleece lined  
Zipped chest pocket  
Zipped side pockets

#### COLOURS



# 275

## DOWNHAM BODYWARMER

The Downham's contemporary styling keeps your brand looking fresh and relevant. This is the performance bodywarmer for a team that goes on delivering whatever the weather. A durable quilted outer conceals a cosy fleece lining, and two zipped pockets let chilly hands share the warmth.



### MATERIALS

Hardwearing rip-stop fabric  
100% Polyester

### SIZES

S - 2XL

### FEATURES

Comfortable fleece lining  
Internal pocket  
Zipped handwarmer pockets  
Fully padded for extra warmth  
Inside chest pocket

### COLOURS





#### **MATERIALS**

Hardwearing rip-stop fabric  
100% Polyester

#### **FEATURES**

Utility vest  
Fleece lined  
Zipped chest pocket  
Chest pocket with velcro closure  
2 Zipped central pockets  
2 Lower patch pockets with velcro closure  
Internal pocket

#### **SIZES**

M - 3XL

#### **COLOURS**



## **231**

### **LINCOLN BODYWARMER**

The hard-wearing, rip-stop bodywarmer no outdoor enthusiast should be without. With six pockets - three with zips, three with Velcro flaps - there's room for all the kit you need for a day in the open air. Perfect for fishing, shooting, bird watching, or just pottering about on your allotment.



# 223

## CARLTON BODYWARMER

Year-round outdoor layering begins with this high-necked quilted bodywarmer. Great for early risers when there's still a nip in the summer morning air; invaluable against snow and frost when worn as a cosy, air-trapping layer beneath a winter coat. Three zipped pockets make it practical too.



### MATERIALS

Hardwearing outer  
100% Polyester  
280gsm Quilting

### SIZES

S - 3XL

### FEATURES

Zipped chest pocket  
2 Zipped side entry pockets

### COLOURS







### MATERIALS

Hardwearing outer  
65% Polyester | 35% Cotton  
160gsm Quilting

### FEATURES

2 Lower patch pockets with velcro closure  
Side handwarmer pockets  
Zipped chest pocket  
Zipped front fastening with studded storm flap  
Internal pocket  
Embroidery access

### SIZES

S - 3XL

### COLOURS



# 222

## WROXHAM BODYWARMER

For great-value warmth, you can't beat our quilted bodywarmer. It's lightweight and snug, and comes with numerous extras: studded storm flap, flapped side pockets, hand-warmer pockets, zipped chest pockets. To complete the look, just add your own embroidered logo.



# 207

## LOMOND JACKET

This is the no-nonsense, windproof fleece jacket for work that has to be done, day in, day out. It's practical and hard-wearing, and does its job as diligently as your team do. An anti-pill finish keeps it looking good; an adjustable hem keeps it snug. The internal pocket comes in handy too.



### MATERIALS

360gsm Fleece  
100% Polyester

### SIZES

XS - 2XL

### FEATURES

Pleated back  
Twin needle stitched  
2 Zipped side entry pockets

### COLOURS





#### **MATERIALS**

300gsm Fleece  
100% Polyester

#### **FEATURES**

Anti pill finish  
2 Zipped side entry pockets  
Adjustable hem

#### **SIZES**

XS - 3XL

#### **COLOURS**



## **205**

### **MELROSE JACKET**

This jacket is smart and cosy. It's made from a warm anti-pill polyester fleece to create a smooth outer surface that shows your corporate branding at its best. Soft on the inside, businesslike on the outside, with an adjustable hem for the snugest of fits. Washes beautifully too.



# 125

## PENARTH HOODIE

The Penarth Hoodie is everything you want from your workwear: chunky and practical with a bit of attitude. A warm fleece lining and quilted hood keep the cold at bay, while a full-length zip turns it from hoodie into a loose hooded jacket. When there's work to be done, do it in a big, bold check.



### MATERIALS

Yarn dyed  
100% Polyester

### SIZES

S - 3XL

### FEATURES

Sherpa fleece lined  
Quilted hood  
Two breast pockets  
Side pockets  
Sold in packs of 3

### COLOURS



**NEW**  
COLOUR



**MATERIALS**

230gsm Microfleece outer  
180gsm Lining  
100% Polyester

**FEATURES**

Sherpa fleece lined  
Padded sleeves  
Full length front zip  
Adjustable studded cuffs  
2 Side entry pockets

**SIZES**

S - 3XL

**COLOURS**



# 126

## PORTMAN SHACKET

When the temperature drops this is the item you need. With its Sherpa fleece lining, padded sleeves and cosy side pockets it will keep you warm when working in the elements. A full length zip and adjustable cuffs make sure it fits properly when you need it to.



# 204

## SELKIRK JACKET

The Selkirk is a high-performance softshell jacket for a team that performs at its best. The specification says it all: waterproof, windproof, breathable, fleece lining, adjustable hem and cuffs, three zipped pockets. This jacket is their equal. All it needs is your logo to make the connection visible.



### MATERIALS

340gsm Four way stretch softshell  
96% Polyester | 4% Elastane

### SIZES

XS - 3XL

### FEATURES

3 Layer softshell  
Waterproof TPU membrane to 5000mm  
Breathable to 2000mvp  
Windproof  
Fleece lining  
Zipped chest and side pockets  
Adjustable hem and cuffs

### COLOURS





#### MATERIALS

340gsm Four way stretch softshell  
96% Polyester | 4% Elastane

#### FEATURES

Waterproof TPU membrane to 5000mm  
Breathable to 2000mvp  
Windproof  
Fleece lining  
3 Zipped pockets  
Adjustable hem  
Adjustable hood

#### SIZES

S - 3XL

#### COLOURS



## 234

### HOLKHAM JACKET

The Holkham Jacket is the Selkirk with a lined hood. Identical performance with the added benefit of keeping the wind and rain out even more effectively. The hood also has a toggled drawcord for the snugest of fits - perfect for a team that faces the great outdoors on your behalf.



# 262

## HARRIS JACKET

The Harris is a hard-wearing, fleece-lined bomber jacket with added performance. It's waterproof and windproof, has zipped side pockets and taped seams, features smart cuffs and an elasticated waist, and the lining has zipped embroidery access. This is the jacket for a team that works best in weatherproof comfort.



### MATERIALS

240gsm Hardwearing outer  
100% Polyester

### SIZES

S - 3XL

### FEATURES

Waterproof fabric to 5000mm  
Fleece lined  
Windproof  
Zipped side pockets  
Embroidery access  
Taped seams  
Internal pocket

### COLOURS







#### **MATERIALS**

100% Polyester

#### **SIZES**

S - 4XL

#### **FEATURES**

Conforms to EN471 Class 2  
Velcro closure

#### **COLOURS**



## **225**

### **HI VIS VEST**

The Hi-Vis Vest is your most easy-to-deploy item of safety equipment. Just slip it on, and Velcro the front for instant visibility. Its simplicity and flexibility make it a standard item of workwear for factories, goods yards, highways and construction sites across the UK.



# 265

## HI VIS BOMBER JACKET

Our Hi-Vis Bomber Jacket offers visibility and weather protection with a little more freedom of movement. It gives your team excellent safety protection, has a quilted lining and taped seams, and is windproof and waterproof. The shorter length and elasticated waist and cuffs provide the flexibility.



### MATERIALS

100% Polyester

### SIZES

M - 3XL

### FEATURES

- Waterproof
- Windproof
- Quilted lining
- Taped seams
- Conforms to EN471 Class 3

### COLOURS



# 210

## HI VIS MOTORWAY JACKET

A Hi-Vis Jacket for the worst conditions. This one gives your team great visibility, has a quilted lining and taped seams, and is windproof and waterproof. The full jacket length offers even better protection to keep wearers safe, warm, and dry - day and night.



### MATERIALS

100% Polyester

### SIZES

S - 3XL

### FEATURES

- Waterproof
- Windproof
- Two way zip
- Quilted lining
- Taped seams
- Conforms to EN471 Class 3

### COLOURS



# 444

## WAREHOUSE COAT

The Warehouse Coat is a timeless classic. From hardware stores to agricultural shows, from janitors to laboratory teams, every industry has a quiet - but vital - activity for which it's an invaluable piece of workwear. A rear vent makes for easy wear; concealed studs create a smarter look.



### MATERIALS

240gsm  
65% Polyester | 35% Cotton

### SIZES

XS - 2XL    White  
S - 2XL     Navy

### FEATURES

Concealed studs  
Vented back

### COLOURS



# 444C

## CHILDS WAREHOUSE COAT

The white coat for enthusiastic youngsters who want to perform at their best. Great for walking a prize-winner round the show ring, conducting ground-breaking experiments in the school laboratory, or playing a genius in the school play. Brilliant scientists do their finest work in a white coat.



### MATERIALS

240gsm  
65% Polyester | 35% Cotton

### SIZES

5-6 | 7-8 | 9-10 | 11-12 | 13

### FEATURES

Concealed studs  
Vented back

### COLOURS



# 251

## AIR REFLEX JACKET

This is the waterproof safety jacket that has everything going for it: international ratings for visibility as well as for water-resistance and breathability. If your team have to be out on the highways facing traffic and rain, this is what they should be wearing – a jacket that's proven to be safe, dry, and comfortable.



### MATERIALS

220gsm PU coated fabric  
100% Polyester

### SIZES

S - 3XL

### FEATURES

Waterproof fabric to 6000mm  
Breathable to 2000mvp  
Windproof  
Welded seams  
Conforms to EN471 Class 3  
Conforms to EN343 Class 3:2  
For-Tex fabric

### COLOURS



# 951

## AIR REFLEX TROUSER

A team that wears Air Reflex Jackets should also be wearing Air Reflex Trousers. The two garments have identical international ratings for visibility and water-resistant breathability. Jacket and over-trousers go together to provide maximum visibility and head-to-toe protection against the weather.



### MATERIALS

220gsm PU coated fabric  
100% Polyester

### SIZES

S - 3XL

### FEATURES

Waterproof fabric to 6000mm  
Breathable to 2000mvp  
Windproof  
Welded seams  
Conforms to EN471 Class 1  
Conforms to EN343 Class 3:2  
For-Tex fabric

### COLOURS



# 941

## AIRFLEX LEGGINGS

Sometimes water comes from below, not above – from wet undergrowth, rain-soaked grass and muddy livestock. That's when you need these leggings. Step inside and clip the loops over your belt for instant weatherproofing. The easiest way to keep your trousers clean and dry.



### MATERIALS

220gsm PU coated fabric  
100% Polyester

### SIZES

S - M | M - L | L - XL

### FEATURES

Waterproof fabric to 6000mm  
Breathable to 2000mvp  
Windproof  
Welded seams  
Conforms to EN343 3:2  
For-TEX fabric

### COLOURS



# 219

## FLEX LINED JACKET

For the ultimate in all-weather protection, choose the Flex Lined Jacket. It has our highest water-resistance rating, and is made for an entire day out in the wet doing the job you love. With welded seams, detachable hood, and a cosy fleece lining, it's essential kit for every outdoor worker.



### MATERIALS

330gsm PU coated fabric  
100% Polyester

### SIZES

S - 3XL

### FEATURES

Waterproof fabric to 10,000mm  
Windproof  
Welded seams  
Detachable hood  
Fleece lined  
For-TEX fabric

### COLOURS



# 220

## FLEX JACKET

Rain doesn't penetrate the Flex Jacket. We made it from water and tear-resistant For-Tex fabric, and welded the seams for maximum performance. A concealed hood and adjustable hem and sleeves provide comfort and flexibility. It's the jacket you'll keep by your side all year long.



### MATERIALS

330gsm PU coated fabric  
100% Polyester

### SIZES

S - 3XL

### FEATURES

Waterproof fabric to 10,000mm  
Windproof  
Welded seams  
Concealed hood  
For-Tex fabric

### COLOURS





#### **MATERIALS**

330gsm PU coated fabric  
100% Polyester

#### **FEATURES**

Waterproof fabric to 10,000mm  
Windproof  
Welded seams  
For-Tex fabric

#### **SIZES**

S - 3XL

#### **COLOURS**



## **920**

### **FLEX TROUSER**

The natural partner to our Flex and Flex Lined Jackets. We made these over-trousers from the same high-performance For-Tex fabric to give you complete outdoor weatherproofing. With side access and popped hem adjustments, they're as practical and flexible as the jackets.



# 221

## AIRFLEX JACKET

For the finest wet-weather comfort and protection, choose this jacket. The material has been tested to independent standards, so you know it'll keep the rain out and won't fog on the inside. To match that spec, we added a concealed hood, flapped waterproof pockets and an adjustable hem and sleeves.



### MATERIALS

220gsm PU coated fabric  
100% Polyester

### SIZES

XS - 3XL Navy | Green  
S - 3XL Black

### FEATURES

Waterproof fabric to 6000mm  
Breathable to 2000mvp  
Windproof  
Welded seams  
Concealed hood  
Conforms to EN343 3:2  
For-Tex fabric

### COLOURS







### MATERIALS

220gsm PU coated fabric  
100% Polyester

### FEATURES

Waterproof fabric to 6000mm  
Breathable to 2000mvp  
Windproof  
Welded seams  
Conforms to EN343 3:2  
For-TEX fabric

### SIZES

XS - 3XL Navy | Green  
S - 3XL Black

### COLOURS



# 921

## AIRFLEX TROUSER

These are the rain-proof, breathable over-trousers to match the comfort and protection of your Airflex Trousers. They give you the same weatherproof rating and the same tear-resistant For-TEX fabric. Pull them on when the rain starts, popper the hems tight and you'll stay dry for the rest of the day.



# 245

## RUTLAND JACKET

The one weatherproof jacket you won't leave home without. We made it from a hard-wearing rip-stop fabric with good performance ratings for water resistance and breathability. Slip it on when the skies threaten a downpour, then adjust hood, hem and sleeves to keep the water out.



**NEW**  
**SIZE**



### MATERIALS

Hardwearing rip-stop outer  
100% Polyester

### SIZES

XS - 2XL

### FEATURES

Waterproof fabric to 2000mm  
Breathable to 2000mvp  
Windproof  
Taped seams  
Adjustable draw cord at waist  
Concealed adjustable hood

### COLOURS



**NEW**  
**SIZE**



**MATERIALS**

Hardwearing rip-stop outer  
100% Polyester

**FEATURES**

Waterproof fabric to 2000mm  
Breathable to 2000mvp  
Windproof  
Taped seams  
Boot access zips in side seam

**SIZES**

XS - 2XL

**COLOURS**



**945**

**RUTLAND TROUSER**

And these are the matching weatherproof over-trousers with zipped legs for slipping on over your boots. Made from the same hard-wearing rip-stop fabric with the same ratings for water resistance and breathability, trousers and jacket come together to provide speedy all-over weather protection.



# 320

## FLEX COVERALL

For some jobs, only a waterproof all-in-one will do. These are the coveralls to keep you dry during a Biblical-scale deluge or when pressure-washing an industrial plant. They give you our maximum water-resistance rating together with adjustable hood, sleeves and trouser hems for complete protection.



### MATERIALS

330gsm PU coated fabric  
100% Polyester

### SIZES

S - 3XL

### FEATURES

Waterproof fabric to 10,000mm  
Windproof  
Welded seams  
For-Tex fabric

### COLOURS





#### MATERIALS

Hardwearing PU coated Oxford outer  
100% Nylon  
140gsm padding

#### FEATURES

Waterproof fabric to 2000mm  
Taped seams  
High visibility reflective tape & piping  
Large front and rear pockets  
Adjustable hem and cuffs  
Storm flap  
Zipped underarm ventilation

#### SIZES

S - 3XL

#### COLOURS



# 325

## ORWELL COVERALL

Designed for wet and rugged conditions, the Orwell keeps you going when everyone else has called it a day. Its waterproof fabric, adjustable hood and taped seams keep the rain out, while ThermoFort padding keeps the warmth in. With zipped under-arm ventilation and adjustable hems, this is practical, all-round weather protection.



# 521

## AIRFLEX BIB 'N' BRACE

There's only one Bib'n'Brace that keeps you dry and sweat-free when you're hosing down the yard or the milking parlour. Clip on your Airflex Bib'n'Brace and you get water-resistant breathability to international standards. Easily adjustable straps for a comfortable fit, and a generous pouch pocket at the front.



### MATERIALS

220gsm PU coated fabric  
100% Polyester

### SIZES

XS - 3XL

### FEATURES

Waterproof fabric to 6000mm  
Breathable to 2000mvp  
Windproof  
Welded seams  
Conforms to EN343 3:2  
For-Tex fabric

### COLOURS





#### **MATERIALS**

210gsm  
65% Polyester | 35% Cotton

#### **FEATURES**

Concealed Zip Pocket  
Knee Pad Pockets  
Brush Pocket (White Only)

#### **SIZES**

32" - 50"

#### **COLOURS**



## **544**

### **BIB 'N' BRACE**

The painter's Bib 'N' Brace is a timeless classic – the traditional badge of professionalism no painter or decorator should be without. We made ours from an easily washable polycotton, then added a zippered front pocket and knee-pad pockets for working comfortably on your hands and knees.



# 318

## WORKFORCE COVERALL

Straightforward polycotton coveralls for the days when you can't do the job without getting seriously dirty. Smart and practical with pockets to front and back, concealed press studs and an elasticated back to maintain the shape. Now you really can get stuck into some proper work.



### MATERIALS

210gsm  
80% Polyester | 20% Cotton

### SIZES

S - 2XL

### FEATURES

Two studded breast pockets  
Single piece elasticated back  
Concealed press studs  
One back pocket

### COLOURS







#### **MATERIALS**

240gsm  
65% Polyester | 35% Cotton

#### **FEATURES**

Action back with elasticsation  
Concealed studs  
Rule pocket  
2 Rear pockets  
Side pockets with side access  
Breast pockets

#### **SIZES**

36" - 54"

#### **COLOURS**



## **344**

### **STUD FRONT COVERALL**

Stud-Front Coveralls for hard-working engineers and technicians who need more pockets and greater ease of movement. Side pocket access provides additional comfort and convenience, while a heavier-weight polycotton adds a bit of strength. These are coveralls for the most awkward jobs.



# 366

## ZIP FRONT COVERALL

Our finest coveralls in 245gsm polycotton, designed for hard-working environments. Zip front with press studs at the top, zipped pockets on the chest, two back pockets, hammer loop and rule pocket. And five colours to choose from to help you stand out, blend in or coordinate with your tractor.



### MATERIALS

245gsm  
65% Polyester | 35% Cotton

### SIZES

34" - 60" Navy | Spruce  
34" - 54" Black | Red | Royal

### FEATURES

Action back with elastication  
Covered placket  
Hammer loop & rule pocket  
2 Rear pockets  
Side pockets with side access  
Breast pockets  
Pen pocket

### COLOURS





#### MATERIALS

240gsm  
65% Polyester | 35% Cotton

#### FEATURES

Action back with elastication  
Diamond quilt lining  
Covered placket  
Hammer loop, rule & pen pockets  
2 Rear pockets  
Side pockets with side access  
Breast pockets

#### SIZES

S - 2XL

#### COLOURS



# 377

## QUILTED COVERALL

Engineers who work on complex equipment all year round deserve our snug Quilted Coveralls. This are coveralls for workers who want to perform at their best no matter what the temperature. Practical, zip-fronted design with elasticated back, plus plenty of pockets and side access for maximum ease and comfort.



# 323

## SPLASHAWAY COVERALL

Nothing dampens the spirits of children wearing Splashaway Coveralls. A lightweight, waterproof, breathable fabric keeps water out and prevents moisture build-up inside. With taped seams, grown-on hood, reflective piping, and elasticated hem and sleeves, this is the all-in-one for a day of joyful, rain-soaked mayhem.



### MATERIALS

80gsm  
100% Polyester

### SIZES

1-2 | 2-3 | 3-4 | 5-6 | 7-8

### FEATURES

Waterproof fabric to 3000mm  
Breathable to 2000mvp  
Windproof  
Soft and flexible fabric  
Grown on hood  
Taped seams

### COLOURS





### MATERIALS

190gsm PU coated fabric  
100% Polyester

### FEATURES

Waterproof to 8000mm  
Windproof and tear resistant  
Adjustable elastic braces  
Press stud adjustment at chest for snug fit  
Reflective tape on leg for increased visibility  
Elasticated hem

### SIZES

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

### COLOURS



# 583

## SPLASHFLEX BIB 'N' BRACE

Perfect for rainy days and jumping in puddles, our Splashflex Bib and Brace is made from super waterproof, windproof and tear resistant PU. The shoulder straps are fully adjustable and the buckles are big enough for small hands. Press stud adjustability at the chest and elasticated hems ensure a snug fit, while reflective detailing on the legs help your little one be seen. Even if they are covered in mud!



# 283

## SPLASHFLEX JACKET

When the heavens open, happy-go-lucky children dash outside. More puddles to splash in, more rainbows to chase, more giggles to brighten their day. Because the waterproof For-Tex fabric in their hooded Splashflex Jacket always keeps them dry. Even better, the reflective tape and piping keeps them visible.



### MATERIALS

190gsm PU coated fabric  
100% Polyester

### SIZES

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

### FEATURES

Waterproof to 8000mm  
Windproof and tear resistant  
Zip front with studded storm flap  
Elasticated cuffs  
Reflective piping to hood, shoulders and tape to arms for increased visibility  
Made with For-Tex fabric

### COLOURS





#### MATERIALS

190gsm PU coated fabric  
100% Polyester

#### FEATURES

Waterproof to 8000mm  
Windproof and tear resistant  
Elasticated waist and hems  
Studded ankle adjustment  
Made with For-Tex fabric

#### SIZES

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

#### COLOURS



# 983

## SPLASHFLEX TROUSER

These are the elasticated pull-on trousers to go with the Splashflex Jacket. Worn together, they give your child a top-to-toe barrier against the worst of the British weather. Both items are windproof, tear-resistant and waterproof to 8,000mm. They put the fun back into wet days.



# 711J

## PRO WORK JUNIOR TROUSER

Our best-selling Pro Work Trousers are too good to keep to adults. So we made a pair for creative and inventive youngsters, triple-stitched to withstand the most rugged of junior building projects. Holster pockets and knee-pad pockets mirror the comfort and functionality their parents demand.



### MATERIALS

330gsm  
65% Polyester | 35% Cotton

### SIZES

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

### FEATURES

Triple stitched seams  
Holster pockets  
Knee pad pockets  
YKK zip  
Adjustable waistband

### COLOURS







### MATERIALS

240gsm Hardwearing fabric  
65% Polyester | 35% Cotton

### FEATURES

Action back with elasticsation  
Covered placket  
Velcro fastening

### SIZES

Age  
1-2 | 2-3 | 3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13 | 14  
Chest  
20 | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36

### COLOURS



## 333

### TEARAWAY JUNIOR COVERALL

Who doesn't enjoy getting mucky? When you're a child, the most fun tends to create the most mess. That's what our Tearaway Junior Coveralls are for. You don't have to worry how messy the game gets. When it's over, the coveralls go in the wash and your child goes back to the clothes you care about.



# 801

## THERMAL LONG SLEEVE VEST

Winters are a lot more enjoyable when you're wearing a warming base layer. Our brushed polycotton Thermal Long-Sleeve Vest is soft and cosy. It's ideal for farmers, fishermen, country sports enthusiasts, security personnel, and anyone who has to be outdoors for long periods.



### MATERIALS

180gsm  
50% Polyester | 50% Cotton

### SIZES

S - 2XL

### FEATURES

Brushed fabric  
Lightweight material

### COLOURS



# 802

## THERMAL SHORT SLEEVE VEST

This is the warm and cosy base layer for outdoors enthusiasts who like a bit more freedom of movement in their arms. Our Thermal Short-Sleeve Vest is made from the same air-trapping brushed polycotton. The only difference is in the length of the sleeves.



### MATERIALS

180gsm  
50% Polyester | 50% Cotton

### SIZES

S - 2XL

### FEATURES

Brushed fabric  
Lightweight material

### COLOURS



# 803

## THERMAL LONG JOHN

When a blast of Arctic air hits the country, you'll be glad you left home in your Thermal Long Johns. Made from brushed polycotton, they feel soft to the touch and warm in the bitterest weather. With elasticated waist and a front opening, they're as convenient as they're cosy.



### MATERIALS

180gsm  
50% Polyester | 50% Cotton

### SIZES

S - 2XL

### FEATURES

Brushed fabric  
Lightweight material

### COLOURS



# 401

## THINSULATE KNITTED HAT

Our double layer, polyester-fleece beanie is for outdoor types who enjoy a bit of style. For maximum warmth, the knitted outer encloses an inner layer of Thinsulate lining. For extra protection, the wide, doubled-over cuff rolls down to cover your forehead, ears, and the back of your neck.



### MATERIALS

40gsm Thinsulate lined  
100% Acrylic

### SIZES

One Size

### FEATURES

Simple and practical  
Sold in packs of 12

### COLOURS



# 418

## FLEECE NECK WARMER/HAT

Few garments are as versatile as this – the brushed polyester fleece neck-warmer that you can wear as a snood or a beanie. A simple toggle adjustment cord lets you close one end tight. Keep your neck-warmer in your pocket or your glove compartment ready for the next frosty morning.



### MATERIALS

Brushed fabric  
100% Polyester

### SIZES

One Size

### FEATURES

Adjustable  
Sold in packs of 12

### COLOURS



# 601

## THINSULATE FLEECE GLOVE

Gloves you can't do without, made from polyester fleece with a Thinsulate lining. These are gloves for simple, everyday use – for keeping warm in the yard, in the country, or at the wheel of your car or tractor. An adjustable strap at the wrist holds them tight and keeps drafts at bay.



### MATERIALS

40gsm Thinsulate lined  
100% Polyester

### SIZES

One Size

### FEATURES

Velcro adjustment  
Sold in packs of 12

### COLOURS



# 602

## THINSULATE KNITTED GLOVE

For a chunkier feel, choose knitted acrylic gloves with a Thinsulate lining. The cuffs are elasticated so your gloves slip on and off with ease – ideal if you need to swap between glove-wearing and jobs that need fine finger movement.



### MATERIALS

40gsm Thinsulate lined  
100% Polyester

### SIZES

One Size

### FEATURES

Elasticated cuff  
Sold in packs of 12

### COLOURS



# 603

## THINSULATE FINGERLESS GLOVE

Fingerless gloves are the working person's favourite. They keep you warm without stopping you doing the job. These are 100% acrylic with a ribbed cuff and exposed fingers and thumbs. You can swipe your phone, twiddle dials, or flick through instruction manuals when machinery fails.



### MATERIALS

40gsm Thinsulate lined  
100% Acrylic

### SIZES

One Size

### FEATURES

Ribbed cuff  
Sold in packs of 12

### COLOURS



# 604

## THINSULATE SHOOTERS MITT

You don't need a gun or a fishing rod to appreciate the shooter's mitt. If you're looking for a combination of warmth and fine finger control, this is your most versatile style of glove. For detailed work, the main part is a fingerless glove; for warmth, a mitten-style flap flips over to cover your fingers.



### MATERIALS

40gsm Thinsulate lined  
100% Acrylic

### SIZES

One Size

### FEATURES

Top flap easily converts the  
fingerless mitts into full mitts  
Sold in packs of 12

### COLOURS



# FF107

## WORKFORCE SAFETY BOOT

These are great all-round boots for everyday wear. We designed them to do the job, not to kick up a fuss – to protect your toes from falling debris, and your soles from vicious spikes. With their tough leather uppers and non-slip soles, they keep you mobile, upright and safe.



### MATERIALS

100% Leather

### SIZES

6 - 13 UK

### FEATURES

- EN ISO 20345: 2011
- S1P SRC
- Steel toe cap
- Steel anti penetration midsole
- Dual density PU sole

### COLOURS





## MATERIALS

100% Leather

## FEATURES

EN ISO 20345: 2011

S3 SRC

Leather WRU

Steel toe cap

Steel anti penetration midsole

Dual density PU sole

Textured coated scuff cap and heel kicker

Padded collar

## SIZES

6 - 13 UK

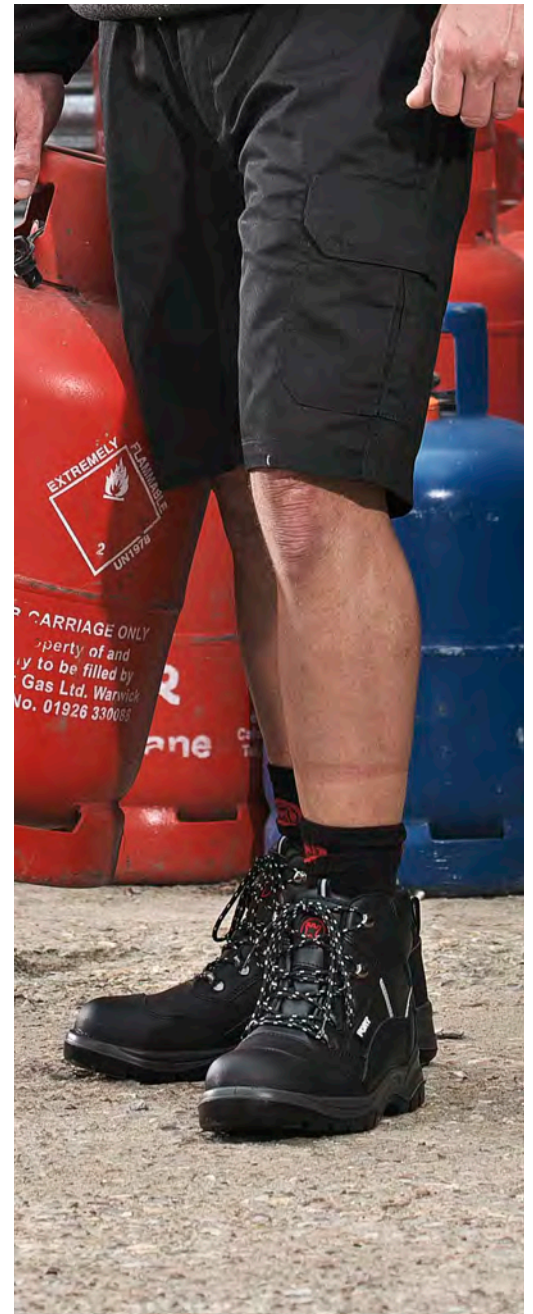
## COLOURS



# FF100

## KNOX SAFETY BOOT

Knox Safety Boots are smart and practical, made for long days on your feet on rough terrain or in demanding locations. Steel protects your toes and soles, padding eases the pressure at the back of your ankles, and anti-scuff layers across the toes and heels keep your boots looking good.



# FF103

## NELSON SAFETY DEALER BOOT

A pair of no-nonsense safety boots for reliable, day-long protection. This style of pull-on boot, with its neat leather upper, has long been popular with farmers and other rural trades. A steel toe cap and steel midsole do their vital protective work so you can crack on with the job you love.



### MATERIALS

100% Leather

### SIZES

6 - 12 UK

### FEATURES

- EN ISO 20345: 2011
- S1P SRC
- Leather upper
- Steel toe cap
- Steel anti penetration midsole
- Dual density PU sole

### COLOURS





# FF104

## REGENT SAFETY DEALER BOOT

Stamp out your presence in our smart brown dealer boots. With steel in the midsole, a steel capped toe, excellent ankle support at the back and an upper of full-grain crazy-horse leather, these are the boots to keep you safely on your feet all day long.



### MATERIALS

100% Leather

### SIZES

6 - 12 UK

### FEATURES

EN ISO 20345: 2011

S1P SRC

Full grain crazy horse leather upper

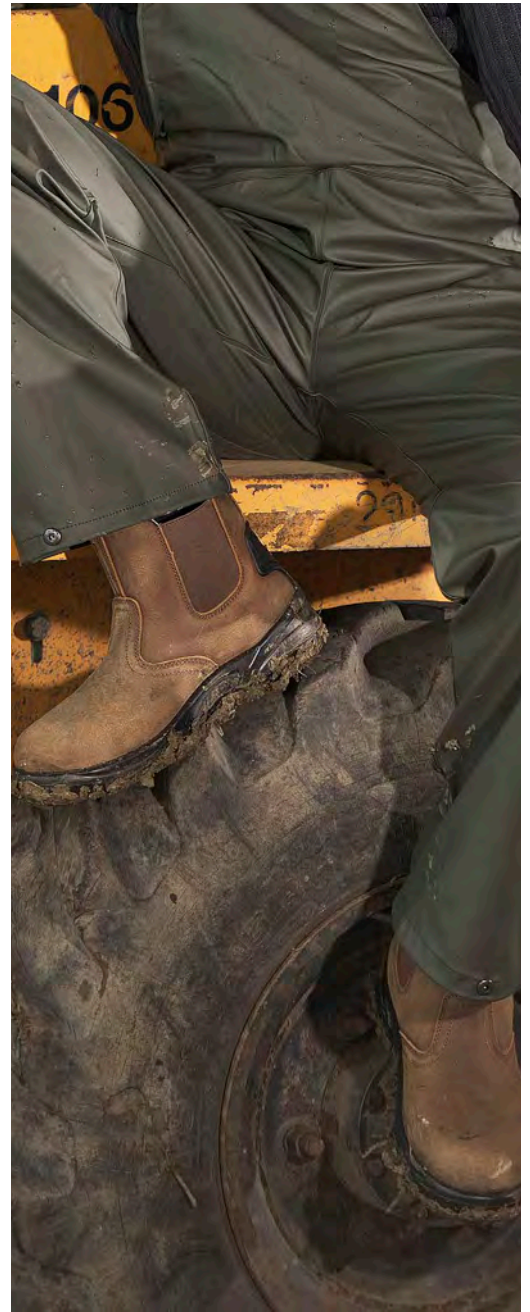
Steel toe cap

Steel anti penetration midsole

Dual density PU sole

Heel ankle support system

### COLOURS



# FF112

## DEBEN SAFETY BOOT

These waterproof, full grain leather safety boots will keep your feet comfortable and protected in even the toughest working environment. A steel toe cap, anti-penetration midsole, and TPU toe guard provide the performance you'd expect. While the padded collar and comfort insoles will keep your feet feeling fresh after the longest days grafting.



### MATERIALS

100% Leather

### SIZES

6 - 13 UK

### FEATURES

- EN ISO 20345: 2011
- S3 WR SRC HRO
- Full grain leather WRU
- Steel toe cap
- Steel anti penetration midsole
- Durable rubber/eva sole
- TPU anti-scuff toe guard
- Waterproof membrane
- Padded collar

### COLOURS





#### MATERIALS

100% Leather

#### SIZES

6 - 12 UK

#### FEATURES

EN ISO 20345: 2011  
S3 WR SRC  
Leather WRU  
Steel toe cap  
Steel anti penetration midsole  
Dual density PU sole  
Padded collar

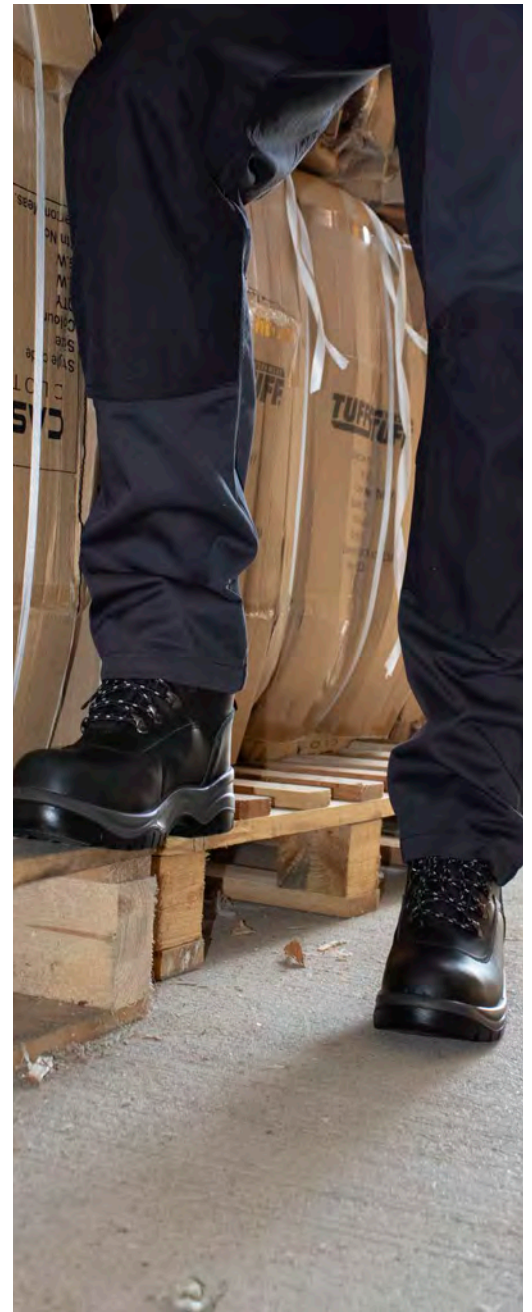
#### COLOURS



## FF102

### TOLEDO WATERPROOF SAFETY BOOT

You work in all weathers, so why not your boots? This pair works hard to keep everything out. A waterproof membrane holds the wet at bay, while steel protects your toes and your soles from the perils of a tough working environment. They're comfy too, with a padded collar to prevent rubbing.



# FF109

## ELITE FLYKNIT SAFETY TRAINER

Safety trainers for a worker who's fast on their feet and light on their toes. These trainers are so smart you could wear them for a trip round town. But you'll keep them for work because you know their steel toe caps and oil-and-acid-resistant soles won't let you down.



### MATERIALS

Flyknit

### SIZES

5 - 13 UK

### FEATURES

EN ISO 20345: 2011

S1

Flexible flyknit upper

Steel toe cap

Lightweight and breathable

Oil and acid resistant sole

### COLOURS





#### MATERIALS

100% Leather

#### SIZES

7 - 12 UK

#### FEATURES

EN ISO 20345: 2011

S1P SRC

Full grain leather WRU

Steel toe cap

Steel anti penetration midsole

Oil and acid resistant sole

#### COLOURS



## FF110

### COMPTON SAFETY BOOT

These boots exude comfort. That full-grain leather upper and padded ankle feel so good, you wouldn't guess that your toes are encased in steel and that there's steel plate in the oil-and-acid-resistant sole. For style and safety, they're a massive step up the ladder.



# SIZE CHART

The following size charts are a general guide to product sizing when garments are marked, small, medium, large and so on, Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/ under other layers. This may vary from manufacturer to manufacturer.

## WORKWEAR

GARMENT SIZE	XS	S	M	L	XL	2XL	3XL
CHEST   INCHES	32 - 34	36 - 38	40 - 42	44 - 46	48 - 50	52 - 54	56 - 58
CHEST   CM	81 - 86	92 - 96	102 - 107	112 - 117	122 - 127	132 - 137	142 - 147
WAIST   INCHES	26 - 28	30 - 32	34 - 36	38 - 40	42 - 44	46 - 48	50 - 52

### HOW TO MEASURE

**CHEST** Around the chest, just under the arms and across the shoulder blades

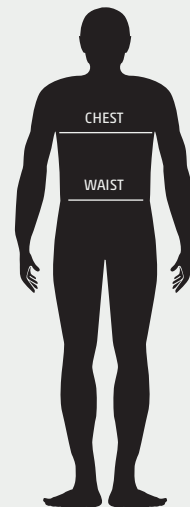
**WAIST** Around the narrowest part of the waist

## FOOTWEAR

UK	6	7	8	9	10	11	12	13
EURO	40	41	42	43	44	46	47	48

### HOW TO MEASURE

Use the ruler to measure the length of your foot from the longest toe (usually the big toe, but depends on the foot) to the back of your heel



## CHILDS WEAR

SIZE	20	22	24	26	28	30	32	34
AGE	1 - 2	2 - 3	3 - 4	5 - 6	7 - 8	9 - 10	11 - 12	13

# WHAT IS EN343

EN343 is a European Standard for protective clothing that outlines a minimum level of protection against wet weather.

Items are assessed on two criteria; the first **(X)** judges its ability to protect against water penetration, while the second **(Y)** measures breathability in those conditions. They are then rated from one to three in these categories:

<b>(X) WATER PENETRATION RESISTANCE</b>		<b>(Y) BREATHABILITY</b>	
<b>1</b>	Minimum level of rain protection	<b>1</b>	Not classified as breathable under EN343
<b>2</b>	Intermediate rain protection	<b>2</b>	Intermediate level of breathability
<b>3</b>	Highest level of rain protection	<b>3</b>	Highest level of breathability

This rating is included on the CE label inside the garment, where the EN343 mark will be followed by two numbers.

## EN343 PRODUCTS

**221**

AIRFLEX JACKET

**EN343 3:2**

**941**

AIRFLEX LEGGINGS

**EN343 3:2**

**251**

AIR REFLEX JACKET

**EN343 3:2**

**921**

AIRFLEX TROUSER

**EN343 3:2**

**521**

AIRFLEX BIB 'N' BRACE

**EN343 3:2**

**951**

AIR REFLEX TROUSER

**EN343 3:2**

# WHAT DOES EN ISO 20345 : 2011 MEAN?

It specifies basic and additional (optional) requirements for safety footwear. All products MUST meet the minimum safety standards set out by the International Organization for Standardization (ISO). This is the current standard for safety footwear across Europe (EN) and was updated in 2011 to become even more stringent. All safety footwear must now have toe protection against a 200-joule impact. This basically means the amount of energy the toe region can absorb before breaking.

## ABBREVIATIONS YOU NEED TO KNOW

Protective boots and shoes come in many forms. There are antistatic shoes, ECD (Electro Static Discharge) safety shoes, cut-resistant boots and footwear that is specifically designed to protect particularly delicate parts of the foot like the metatarsal.

### **P**

PENETRATION RESISTANCE

### **C**

CONDUCTIVE

### **A**

ANTISTATIC

### **I**

ELECTRICITY INSULATING FOOTWEAR

### **E**

ENERGY ABSORPTION

### **HI**

INSULATION AGAINST HEAT

### **CI**

INSULATION AGAINST THE COLD

### **WR**

WATER RESISTANCE

### **M**

METATARSAL PROTECTION

### **AN**

ANKLE PROTECTION

### **CR**

CUT RESISTANT UPPER

### **WRU**

WATER PENETRATION & WATER ABSORPTION

### **HRO**

OUTSOLE RESISTANCE TO HOT CONTACT

### **FO**

FUEL OIL-RESISTANT OUTSOLE



# SAFETY BOOT RATING EXPLAINED

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term "S3 safety boots" before. It sounds more complex than it is. Here's a breakdown of the safety boot/shoe rating used in the UK.

## **SB**

### TOE PROTECTION

The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.

## **S1**

### ANTISTATIC, OIL-RESISTANT & ENERGY ABSORPTION

On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.

## **S2**

### PREVENTS WATER PENETRATION

S2 has all the same as S1, plus the added protection of preventing water penetration and absorption of the upper.

## **S4**

### LEAK-PROOF

All the protection offered by S1 but with an entirely moulded polymer/rubber (e.g. Wellington Boots) making them waterproof and leak-proof.

## **S3**

### MIDSOLE PENETRATION RESISTANCE

S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.

## **S5**

### LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE

All the same features of S4 footwear with the added benefit of midsole penetration resistance.

# STANDARDS FOR NON-SLIP SHOES

## **SRA**

TESTED ON CERAMIC TILE WETTED WITH SODIUM LAURYL SULPHATE (A DILUTED SOAP SOLUTION)

## **SRB**

TESTED ON STEEL WITH GLYCEROL

## **SRC**

TESTED UNDER SRA AND SRB CONDITIONS

**CORDURA<sup>®</sup>**  
BRAND

F A B R I C

CORDURA<sup>®</sup> fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA<sup>®</sup> fabric feature enhanced tear and abrasion resistance, and long-lasting durability.

**3M**  
***Thinsulate<sup>™</sup>***  
**INSULATION**

Thinsulate<sup>™</sup> insulation works by trapping air molecules between you and the outside environment. Because the microfibres in 3M Thinsulate<sup>™</sup> insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.

**COOLMAX<sup>®</sup>**

Fabric made with COOLMAX<sup>®</sup> CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to optimize performance.

MANUFACTURED WITH  
**FOR-TEX™**  
PERFORMANCE FABRIC

A PU-coated, tear-resistant fabric combined with durable 100% polyester tricot knit. For-TEX fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.

MANUFACTURED USING  
**TUFF-TEX™**  
PERFORMANCE FABRIC

A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long-lasting durability. Tuff-TEX is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.

MANUFACTURED WITH  
**TUFF-TEX™ 2.0**  
PERFORMANCE FABRIC

A rugged, tough and flexible reinforcement fabric - incorporating a structured weave with extra high durability, amplified tear and scuff resistance and a water-resistant backing. Tuff-TEX 2.0 is used in the places that require protection and enhanced movement, ensuring you get lasting performance and protection from your garment.

# ALPHABETICAL

CODE	PRODUCT	PAGE		CODE	PRODUCT	PAGE	
251	AIR REFLEX JACKET	65		207	LOMOND JACKET	55	
951	AIR REFLEX TROUSER	65		205	MELROSE JACKET	56	
521	AIRFELX BIB 'N' BRACE	75		FF103	NELSON SAFETY DEALER BOOT	93	
921	AIRFELX TROUSER	70		293	NEWPORT JACKET	27	
221	AIRFLEX JACKET	69		325	ORWELL COVERALL	74	
941	AIRFLEX LEGGINGS	66		125	PENARTH HOODIE	57	
805	BASEWEAR TOP	30		<b>126</b>	<b>PORTMAN SHACKET</b>	<b>58</b>	<b>NEW</b>
808	BASEWEAR BOTTOM	30		410	PRO WORK BEANIE	33	
544	BIB 'N' BRACE	76		229	PRO WORK BODYWARMER	20	
282	BRECKLAND BODYWARMER	50		<b>187</b>	<b>PRO WORK HOODIE</b>	<b>17</b>	<b>NEW</b>
901C	CAMO COMBAT TROUSER	42		711J	PRO WORK JUNIOR TROUSER	85	
223	CARLTON BODYWARMER	53		420	PRO WORK NECK WARMER	31	
444C	CHILDS WAREHOUSE COAT	64		134	PRO WORK POLO SHIRT	13	
299	CLEVELAND JACKET	28		811	PRO WORK SHORT	11	
901	COMBAT TROUSER	41		711	PRO WORK TROUSER	05	
FF110	COMPTON SAFETY BOOT	98		<b>715</b>	<b>PROFLEX TROUSER</b>	<b>02</b>	<b>NEW</b>
120	CREW NECK COMBAT JUMPER	44		377	QUILTED COVERALL	80	
FF112	DEBEN SAFETY BOOT	95		412	REFLECTIVE BEANIE	34	
275	DOWNHAM BODYWARMER	51		FF104	REGENT SAFETY DEALER BOOT	94	
238	EAST PULLOVER	48		<b>245</b>	<b>RUTLAND JACKET</b>	<b>71</b>	<b>NEW</b>
<b>804</b>	<b>ELITE BOXERS</b>	<b>29</b>	<b>NEW</b>	<b>945</b>	<b>RUTLAND TROUSER</b>	<b>72</b>	<b>NEW</b>
415	ELITE BOBBLE HAT	32		204	SELKIRK JACKET	59	
235	ELITE BODYWARMER	18		256	SNAPE JACKET	21	
FF109	ELITE FLYKNIT SAFETY TRAINER	97		323	SPLASHAWAY COVERALL	81	
607	ELITE LOW CUT SOCK	35		583	SPLASHFLEX BIB 'N' BRACE	82	
131	ELITE POLO SHIRT	14		283	SPLASHFLEX JACKET	83	
<b>151</b>	<b>ELITE T-SHIRT</b>	<b>15</b>	<b>NEW</b>	983	SPLASHFLEX TROUSER	84	
827	ELITE WORK SHORT	10		252	STANTON JACKET	26	
727	ELITE WORK TROUSER	04		344	STUD FRONT COVERALL	78	
844	ENDURO WORK SHORT	12		<b>295</b>	<b>SUTHERLAND WINDBREAKER</b>	<b>24</b>	<b>NEW</b>
710	EXCEL WORK TROUSER	06		100	TATTERSALL SHIRT	45	
606	EXTREME WORK SOCK	36		333	TEARAWAY JUNIOR COVERALL	86	
700	EXTREME WORK TROUSER	03		803	THERMAL LONG JOHN	87	
418	FLEECE NECK WARMER/HAT	88		801	THERMAL LONG SLEEVE VEST	87	
320	FLEX COVERALL	73		802	THERMAL SHORT SLEEVE VEST	87	
220	FLEX JACKET	67		603	THINSULATE FINGERLESS GLOVE	90	
219	FLEX LINED JACKET	66		601	THINSULATE FLEECE GLOVE	89	
920	FLEX TROUSER	68		602	THINSULATE KNITTED GLOVE	89	
263	HALE JACKET	23		401	THINSULATE KNITTED HAT	88	
262	HARRIS JACKET	61		604	THINSULATE SHOOTER MITT	90	
273	HATTON JACKET	22		FF102	TOLEDO WATERPROOF SAFETY BOOT	96	
177	HENDON HOODIE	16		<b>605</b>	<b>TOUCH SCREEN GLOVE</b>	<b>37</b>	<b>NEW</b>
265	HI VIS BOMBER JACKET	63		717	TUFFSTUFF WORK JOGGER	08	
210	HI VIS MOTORWAY JACKET	63		120V	V NECK COMBAT JUMPER	43	
225	HI VIS VEST	62		444	WAREHOUSE COAT	64	
234	HOLKHAM JACKET	60		141	WOODBIDGE SHIRT	47	
259	HOPTON JACKET	25		318	WORKFORCE COVERALL	77	
279	HOWDEN HOODED BODYWARMER	19		FF107	WORKFORCE SAFETY BOOT	91	
143	HYDE SHIRT	46		816	WORKFORCE SHORT	39	
<b>818</b>	<b>HYPERFLEX SHORT</b>	<b>09</b>	<b>NEW</b>	916	WORKFORCE TROUSER	40	
718	HYPERFLEX WORK TROUSER	07		<b>167</b>	<b>WORKFORCE ¾ ZIP SWEATSHIRT</b>	<b>49</b>	<b>NEW</b>
779	KNEE PADS	38		222	WROXHAM BODYWARMER	54	
FF100	KNOX SAFETY BOOT	92		725	X-MOTION WORK TROUSER	01	
231	LINCOLN BODYWARMER	52		366	ZIP FRONT COVERALL	79	

# NUMERICAL

CODE	PRODUCT	PAGE		CODE	PRODUCT	PAGE	
100	TATTERSALL SHIRT	45		412	REFLECTIVE BEANIE	34	
120	CREW NECK COMBAT JUMPER	44		415	ELITE BOBBLE HAT	32	
120V	V NECK COMBAT JUMPER	43		418	FLEECE NECK WARMER/HAT	88	
125	PENARTH HOODIE	57		420	PRO WORK NECK WARMER	31	
<b>126</b>	<b>PORTMAN SHACKET</b>	<b>58</b>	<b>NEW</b>	444	WAREHOUSE COAT	64	
131	ELITE POLO SHIRT	14		444C	CHILDS WAREHOUSE COAT	64	
134	PRO WORK POLO SHIRT	13		521	AIRFELX BIB 'N' BRACE	75	
141	WOODBRIIDGE SHIRT	47		544	BIB 'N' BRACE	76	
143	HYDE SHIRT	46		583	SPLASHFLEX BIB 'N' BRACE	82	
<b>151</b>	<b>ELITE T-SHIRT</b>	<b>15</b>	<b>NEW</b>	601	THINSULATE FLEECE GLOVE	89	
<b>167</b>	<b>WORKFORCE ¼ ZIP SWEATSHIRT</b>	<b>49</b>	<b>NEW</b>	602	THINSULATE KNITTED GLOVE	89	
177	HENDON HOODIE	16		603	THINSULATE FINGERLESS GLOVE	90	
<b>187</b>	<b>PRO WORK HOODIE</b>	<b>17</b>	<b>NEW</b>	604	THINSULATE SHOOTER MITT	90	
204	SELKIRK JACKET	59		<b>605</b>	<b>TOUCH SCREEN GLOVE</b>	<b>37</b>	<b>NEW</b>
205	MELROSE JACKET	56		606	EXTREME WORK SOCK	36	
207	LOMOND JACKET	55		607	ELITE LOW CUT SOCK	35	
210	HI VIS MOTORWAY JACKET	63		700	EXTREME WORK TROUSER	03	
219	FLEX LINED JACKET	66		710	EXCEL WORK TROUSER	06	
220	FLEX JACKET	67		711	PRO WORK TROUSER	05	
221	AIRFLEX JACKET	69		711J	PRO WORK JUNIOR TROUSER	85	
222	WROXHAM BODYWARMER	54		<b>715</b>	<b>PROFLEX TROUSER</b>	<b>02</b>	<b>NEW</b>
223	CARLTON BODYWARMER	53		717	TUFFSTUFF WORK JOGGER	08	
225	HI VIS VEST	62		718	HYPERFLEX WORK TROUSER	07	
229	PRO WORK BODYWARMER	20		725	X-MOTION WORK TROUSER	01	
231	LINCOLN BODYWARMER	52		727	ELITE WORK TROUSER	04	
234	HOLKHAM JACKET	60		779	KNEE PADS	38	
235	ELITE BODYWARMER	18		801	THERMAL LONG SLEEVE VEST	87	
238	EAST PULLOVER	48		802	THERMAL SHORT SLEEVE VEST	87	
<b>245</b>	<b>RUTLAND JACKET</b>	<b>71</b>	<b>NEW</b>	803	THERMAL LONG JOHN	87	
251	AIR REFLEX JACKET	65		<b>804</b>	<b>ELITE BOXERS</b>	<b>29</b>	<b>NEW</b>
252	STANTON JACKET	26		805	BASEWEAR TOP	30	
256	SNAPE JACKET	21		808	BASEWEAR BOTTOM	30	
259	HOPTON JACKET	25		811	PRO WORK SHORT	11	
262	HARRIS JACKET	61		816	WORKFORCE SHORT	39	
263	HALE JACKET	23		<b>818</b>	<b>HYPERFLEX SHORT</b>	<b>09</b>	<b>NEW</b>
265	HI VIS BOMBER JACKET	63		827	ELITE WORK SHORT	10	
273	HATTON JACKET	22		844	ENDURO WORK SHORT	12	
275	DOWNHAM BODYWARMER	51		901	COMBAT TROUSER	41	
279	HOWDEN HOODED BODYWARMER	19		901C	CAMO COMBAT TROUSER	42	
282	BRECKLAND BODYWARMER	50		916	WORKFORCE TROUSER	40	
283	SPLASHFLEX JACKET	83		920	FLEX TROUSER	68	
293	NEWPORT JACKET	27		921	AIRFELX TROUSER	70	
<b>295</b>	<b>SUTHERLAND WINDBREAKER</b>	<b>24</b>	<b>NEW</b>	941	AIRFLEX LEGGINGS	66	
299	CLEVELAND JACKET	28		<b>945</b>	<b>RUTLAND TROUSER</b>	<b>72</b>	<b>NEW</b>
318	WORKFORCE COVERALL	77		951	AIR REFLEX TROUSER	65	
320	FLEX COVERALL	73		983	SPLASHFLEX TROUSER	84	
323	SPLASHAWAY COVERALL	81		FF100	KNOX SAFETY BOOT	92	
325	ORWELL COVERALL	74		FF102	TOLEDO WATERPROOF SAFETY BOOT	96	
333	TEARAWAY JUNIOR COVERALL	86		FF103	NELSON SAFETY DEALER BOOT	93	
344	STUD FRONT COVERALL	78		FF104	REGENT SAFETY DEALER BOOT	94	
366	ZIP FRONT COVERALL	79		FF107	WORKFORCE SAFETY BOOT	91	
377	QUILTED COVERALL	80		FF109	ELITE FLYKNIT SAFETY TRAINER	97	
401	THINSULATE KNITTED HAT	88		FF110	COMPTON SAFETY BOOT	98	
410	PRO WORK BEANIE	33		FF112	DEBEN SAFETY BOOT	95	

## 50 YEARS OF GETTING THE JOB DONE

This is a big year for us: our 50th anniversary. That's 50 years of getting the job done – five decades of kitting out Britain's workers for rain and shine, for good years and bad, for the toughest physical work and the smartest face-to-face service. And half a century of holding down prices and reacting fast whenever customers need help or advice.

In 1972 we were Bungay Textiles. Now we're Castle Clothing, and run by the third generation of the family. We know workwear inside-out because we've grown up with it. We understand how technology turns fabrics, poppers, and zips into garments that work as hard as you do. Every advance in performance counts. Through innovation and our own brands TuffStuff and Fort, we're improving the way you work. The tasks you perform may never get easier, but you can be sure that your workwear will.

### CASTLE CLOTHING LTD

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